



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date:	July 21, 2022	Effective Date:	July 22, 2024
Revision Date:	July 22, 2024	Expiration Date:	June 30, 2027
Revision Type:	Amendment		

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 10-00370

Natural Minor

Federal Tax Id - Plant Code: 45-5100747-3

Owner Information

Name: MARKWEST LIBERTY BLUESTONE LLC
Mailing Address: 4600 J. BARRY COURT, SUITE 500
CANONSBURG, PA 15317

Plant Information

Plant: MARKWEST LIBERTY BLUESTONE LLC/TRILLITH COMP STA
Location: 10 Butler County 10935 Lancaster Township
SIC Code: 1311 Mining - Crude Petroleum And Natural Gas

Responsible Official

Name: ROBERT W. SHOUGH
Title: OPERATIONS DIRECTOR
Phone: (724) 998 - 6644 Email: rwshough@marathonpetroleum.com

Permit Contact Person

Name: ALEXANDRA M. JUAREZ
Title: ENVIRONMENTAL ENGINEER
Phone: (412) 815 - 8886 Email: ajuarez@marathonpetroleum.com

[Signature] _____
LORI MCNABB, ACTING NORTHWEST REGION AIR PROGRAM MANAGER



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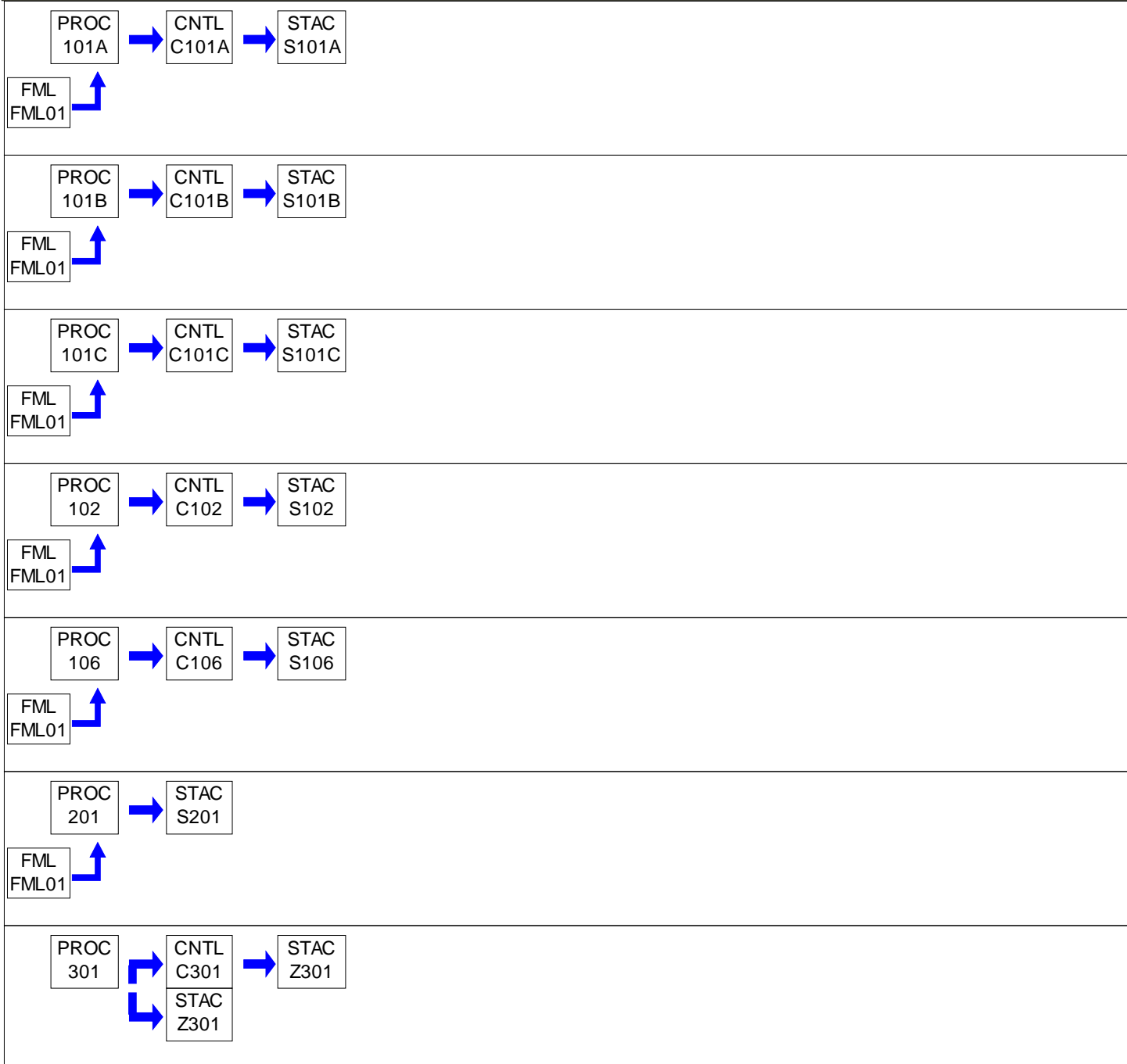
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**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
101A	2370 BHP CAT G3608TA COMP ENG CM280 SN BEN00895	17.780 MMBTU/HR	
		17.780 MMBTU/HR	Natural Gas
101B	2370 BHP CAT G3608TA COMP ENG CM290 SN BEN00894	17.780 MMBTU/HR	
		17.780 MMBTU/HR	Natural Gas
101C	2370 BHP CAT G3608TA COMP ENG CM300 SN BEN00893	17.780 MMBTU/HR	
		17.780 MMBTU/HR	Natural Gas
102	3550 BHP CAT G3612TA COMP ENG CM270 SN BKE00683	26.640 MMBTU/HR	
		26.640 MMBTU/HR	Natural Gas
106	2500 BHP CAT G3608A4 COMP ENG CM260 SN XH701057	20.070 MMBTU/HR	
		20.070 MMBTU/HR	Natural Gas
201	HEATERS/REBOILERS	2.000 MMBTU/HR	
		1.612 MCF/HR	NATURAL GAS
301	TANKS/VESSELS	58.206 Gal/HR	CONDENSATE/PROD WA
401	GLYCOL DEHYDRATOR	7.000 MMBTU/HR	
		5.641 MCF/HR	Natural Gas
		5.000 MMCF/HR	NATURAL GAS
501	PNEUMATIC DEVICES	N/A	Natural Gas
601	VENTING/BLOWDOWNS	N/A	Natural Gas
701	FUGITIVES	N/A	NATURAL GAS/LIGHT OIL
801	PIGGING OPERATIONS	149.337 CF/HR	NATURAL GAS
C101A	2370 BHP CAT G3608TA COMP ENG CM280 OXIDATION CATALYST		
C101B	2370 BHP CAT G3608TA COMP ENG CM290 OXIDATION CATALYST		
C101C	2370 BHP CAT G3608TA COMP ENG CM300 OXIDATION CATALYST		
C102	3550 BHP CAT G3612TA COMP ENG CM270 OXIDATION CATALYST		
C106	2500 BHP CAT G3608A4 COMP ENG CM260 OXIDATION CATALYST		
C301	VAPOR RECOVERY UNITS (2)		
C401	DEHYDRATION FLARE		
FML01	NATURAL GAS LINE		
S101A	2370 BHP CAT G3608TA COMP ENG CM280 STACK		
S101B	2370 BHP CAT G3608TA COMP ENG CM290 STACK		
S101C	2370 BHP CAT G3608TA COMP ENG CM300 STACK		
S102	3550 BHP CAT G3612TA COMP ENG CM270 STACK		
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Z601	VENTING/BLOWDOWNS STACK		
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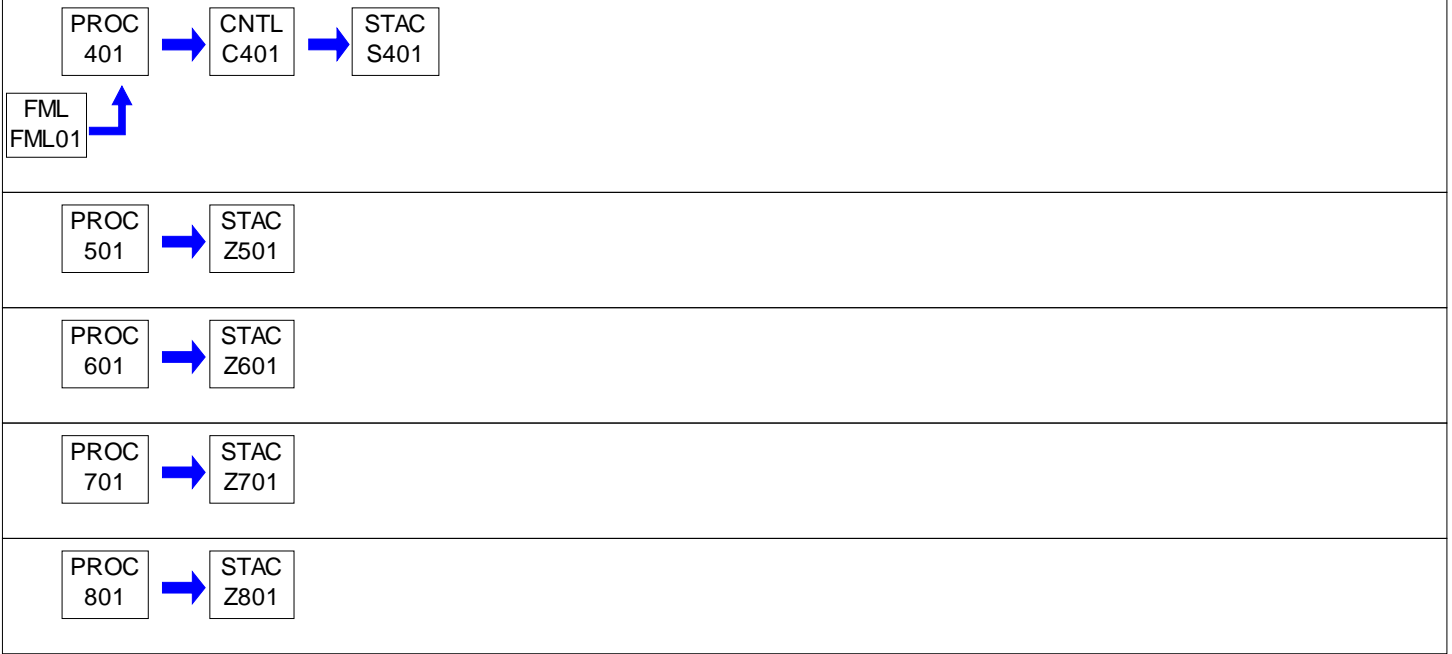
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
Z801	PIGGING OPERATIONS STACK		

PERMIT MAPS



PERMIT MAPS



**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

(a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.

(1) For a synthetic minor facility, a fee equal to:

(i) Four thousand dollars (\$4,000) for calendar years 2021—2025.

(ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.

(iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

**SECTION B. General State Only Requirements**

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

**SECTION B. General State Only Requirements**

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

**SECTION B. General State Only Requirements**

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11a]**Reactivation of Sources**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

**SECTION B. General State Only Requirements**

records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]**Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the act.

002 [25 Pa. Code §123.1]**Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

(4) Clearing of land.

(5) Stockpiling of materials.

(6) Open burning operations.

(7) - (8) [Do not apply]

(9) Sources and classes of sources other than those identified in paragraphs (1)—(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(i) The emissions are of minor significance with respect to causing air pollution.

(ii) The emissions are not preventing or interfering with the attainment or maintenance of an ambient air quality standard.

(b) An application form for requesting a determination under either subsection (a)(9) or § 129.15(c) is available from the Department. In reviewing these applications, the Department may require the applicant to supply information including, but not limited to, a description of proposed control measures, characteristics of emissions, quantity of emissions and ambient air quality data and analysis showing the impact of the source on ambient air quality. The applicant is required to demonstrate that the requirements of subsections (a)(9) and (c) and § 123.2 [Condition #003, below] (relating to fugitive particulate matter) or of the requirements of § 129.15(c) have been satisfied. Upon such demonstration, the Department will issue a determination, in writing, either as an operating permit condition, for those sources subject to permit requirements under the act, or as an order containing appropriate conditions and limitations.

(c) [Printed under Work Practice Requirements in this section of permit.]

(d) [Does not apply]

003 [25 Pa. Code §123.2]**Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in § 123.1(a)(1)—(9) [Condition #002, above] (relating to prohibition of certain fugitive emissions) if the emissions are visible at the point the emissions pass outside the person's property.

004 [25 Pa. Code §123.31]**Limitations**

(a) [Printed under Work Practice Requirements in this section of permit.]

**SECTION C. Site Level Requirements**

(b) A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source, in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

(c) [Does not apply]

005 [25 Pa. Code §123.41]**Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than 3 minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

006 [25 Pa. Code §123.42]**Exceptions**

The limitations of § 123.41 [Condition #005, above] (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in § 123.1 (a)(1)—(9) [Condition #002, above] (relating to prohibition of certain fugitive emissions).
- (4) [Does not apply]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of devices approved by the Department.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

- (a) All records required must be maintained onsite or at the nearest local field office for a minimum of 5 years and may be maintained in electronic format.
- (b) The owner or operator of the facility shall generate and maintain records that clearly demonstrate to the Department that the facility is not a Title V facility and that the facility is in compliance with facility-wide emission limitations. At a minimum, the records shall be maintained on a monthly basis, and the actual emissions shall be calculated on a 12-month rolling sum. The Department reserves the right to request additional information necessary to determine compliance with the

**SECTION C. Site Level Requirements**

Operating Permit.

(c) The owner or operator of the facility shall keep records of all written notifications required under permit conditions.

[GP5-10-00370F, Section A, Condition #12.]

V. REPORTING REQUIREMENTS.

009 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

Malfunction reporting shall be conducted as follows:

(a) For the purpose of this condition, a malfunction is defined as any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment or source to operate in a normal or usual manner that may result in an increase in the emission of air contaminants. Examples of malfunctions may include, but are not limited to: large dust plumes, heavy smoke, a spill or release that results in a malodor that is detectable outside the property on whose land the source is being operated.

(b) Any malfunction that poses an imminent danger to the public health, safety, or welfare or to the environment shall be reported by telephone to the County Emergency Management Agency (911 Center), and to the 24-hour Emergency Hotline of the appropriate DEP Regional Office, no later than one hour after the discovery of an incident. Following the telephone notification, a written notice shall be submitted to the DEP within three business days.

(c) All other malfunctions shall be reported to the Department no later than the next business day. Following the telephone notification, a written notice shall be submitted to the DEP within five business days.

(d) Initial reporting of the malfunction shall identify the following items to the extent known:

- (1) Name and location of the facility;
- (2) Nature and cause of the malfunction;
- (3) Time when the malfunction or breakdown was first observed;
- (4) Expected duration of increased emissions; and
- (5) Estimated rate of emissions.

(e) The Owner/Operator shall also notify the Department by telephone or OnBase submittal within 24 hours of when corrective measures for malfunctions meeting the criteria in (b) have been implemented.

(f) Malfunctions shall be reported to the Department by OnBase Submittal, unless the Department directs otherwise:

OnBase Submittal

<http://www.dep.pa.gov/DataandTools/Pages/Application-Form-Upload.aspx>

PA DEP

Northwest Regional Office

814-332-6945

(g) If requested by the Department, the Owner/Operator shall submit a full written report to the Department, including final determinations of the items identified in (d), and the corrective measures taken on the malfunction. The report shall be submitted within 15 days of the Department's request or accomplishing corrective measures, whichever is later.

(h) Any emissions due to a malfunction are to be reported in the annual emissions inventory report required in Condition 13(d) [Condition #010, below].

**SECTION C. Site Level Requirements**

[GP5-10-00370F, Section A, Condition #11(c).]

010 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) The owner or operator of a natural gas compressor station, processing plant, or transmission station shall submit to the Air Program Manager of the appropriate DEP Regional Office all requests, reports, applications, submittals, and other communications concerning applicable federal NSPS and NESHAP.

PA DEP

<http://www.dep.pa.gov/DataandTools/Pages/Application-Form-Upload.aspx>.

(b) In accordance with 40 CFR §§ 60.4 and 63.10, copies of all requests, reports, applications, submittals, and other communications shall also be submitted to the EPA via the Compliance and Emissions Data Reporting Interface (CEDRI) accessible at <https://cdx.epa.gov> unless electronic reporting is not available, in which case a copy shall be sent to the following address:

United States Environmental Protection Agency
Region III, Air and Radiation Division
Permits Branch (3AD10)
Four Penn Center
1600 John F. Kennedy Boulevard
Philadelphia, PA 19103-2852

(c) The annual report is required to be submitted either in electronic format, by hand-delivery, courier, or sent by certified mail, return receipt requested, to the Air Program Manager of the appropriate DEP Regional Office, the reporting period specified by the owner/operator shall be no later than one year from the start of operations of the facility, unless otherwise approved by the Department. The initial and subsequent annual reports shall be submitted within 60 days of the end of the reporting periods. General information required on all reports includes:

- (1) Company Name;
- (2) Facility Site Name;
- (3) The Operating Permit number;
- (4) Either:
 - (i) The address of the site; or
 - (ii) A description of the site and the location using latitude and longitude coordinates of the site in decimal degrees to an accuracy and precision of 5 decimal degrees using the North American Datum of 1983;
- (5) The beginning and ending dates of the reporting period;
- (6) The Certification Form described in Condition 10(h), which must include:
 - (i) The statement: "Based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete."; and
 - (ii) The signature of the certifying Responsible Official;
- (7) Identification of each source included in the report;
- (8) The identification of each term or condition of the Operating Permit that is the basis of the certification, the compliance

**SECTION C. Site Level Requirements**

status, and the methods used for determining the compliance status of the source, currently and over the reporting period as identified in this Operating Permit; and

(9) The records of the facility's emissions to demonstrate compliance with Condition 12(b) [Condition #008, above].

(d) In accordance with 25 Pa. Code § 135.3, the owner or operator of a facility shall submit to the Department via AES*Online or AES*XML at www.depgreenport.state.pa.us/ by March 1st of each year, a facility inventory report for the preceding calendar year for all sources regulated under this General Permit. The inventory report shall include all emissions information for all sources operated during the preceding calendar year from the annual report required in (c) above. Emissions data including, but not limited to, the following shall be reported:

(1) NOX;

(2) CO;

(3) SOX;

(4) PM10;

(5) PM2.5;

(6) VOC;

(7) Speciated HAP including, but not limited to, benzene, ethyl benzene, formaldehyde, n-hexane, toluene, isomers and mixtures of xylenes, and 2,2,4-trimethylpentane;

(8) Total HAP;

(9) CO₂;

(10) CH₄; and

(11) N₂O.

[GP5-10-00370F, Section A, Condition #13.]

VI. WORK PRACTICE REQUIREMENTS.**# 011 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

[25 Pa. Code § 123.1(c):]

(c) A person responsible for any source specified in subsections (a)(1)—(7) or (9) [Condition #002, above] shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land.

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

**SECTION C. Site Level Requirements****# 012 [25 Pa. Code §123.31]****Limitations**

[25 Pa. Code § 123.31(a):]

(a) Limitations are as follows:

(1) If control of malodorous air contaminants is required under subsection (b) [Condition #004, above], emissions shall be incinerated at a minimum of 1200°F for at least 0.3 second prior to their emission into the outdoor atmosphere.

(2) Techniques other than incineration may be used to control malodorous air contaminants if such techniques are equivalent to or better than the required incineration in terms of control of the odor emissions and are approved in writing by the Department.

013 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

All sources and associated air pollution control equipment located at a facility shall be:

(1) Operated in such a manner as not to cause air pollution, as that term is defined in 25 Pa. Code § 121.1;

(2) Operated and maintained in accordance with the manufacturer's specifications, procedures, and recommended maintenance schedule, as provided in the Application for Authorization to Use GP-5, or an alternate procedure approved by the Department that achieves equal or greater emissions reductions in accordance with 25 Pa. Code § 127.12b;

(3) Operated and maintained in accordance with the fugitive emission requirements of 25 Pa. Code § 123.1 and § 123.2; and

(4) Operated and maintained in such a manner that malodors are not detectable outside the property of the owner or operator on whose land the facility is being operated in accordance with 25 Pa. Code § 123.31.

[GP5-10-00370F, Section A, Condition #10(c).]

VII. ADDITIONAL REQUIREMENTS.**# 014 [25 Pa. Code §129.14]****Open burning operations**

(a) [Does not apply]

(b) Outside of air basins. No person may permit the open burning of material in an area outside of air basins in a manner that:

(1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.

(2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.

(3) The emissions interfere with the reasonable enjoyment of life or property.

(4) The emissions cause damage to vegetation or property.

(5) The emissions are or may be deleterious to human or animal health.

(c) Exceptions. The requirements of subsections (a) and (b) do not apply where the open burning operations result from:

(1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.

**SECTION C. Site Level Requirements**

(2) Any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.

(3) A fire set for the prevention and control of disease or pests, when approved by the Department.

(4) - (5) [Do not apply]

(6) A fire set solely for recreational or ceremonial purposes.

(7) A fire set solely for cooking food.

(d) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:

(1) As used in this subsection the following terms shall have the following meanings:

Air curtain destructor—A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.

Clearing and grubbing wastes—Trees, shrubs and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

(2) [Does not apply]

(3) Subsection (b) notwithstanding clearing and grubbing wastes may be burned outside of an air basin, subject to the following limitations:

(i) Upon receipt of a complaint or determination by the Department that an air pollution problem exists, the Department may order that the open burning cease or comply with subsection (b).

(ii) Authorization for open burning under this paragraph does not apply to clearing and grubbing wastes transported from an air basin for disposal outside of an air basin.

(4) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in that chapter.

[This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.]

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 101A

Source Name: 2370 BHP CAT G3608TA COMP ENG CM280 SN BEN00895

Source Capacity/Throughput: 17.780 MMBTU/HR

17.780 MMBTU/HR Natural Gas

Conditions for this source occur in the following groups: COMPRESSOR ENGINES

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

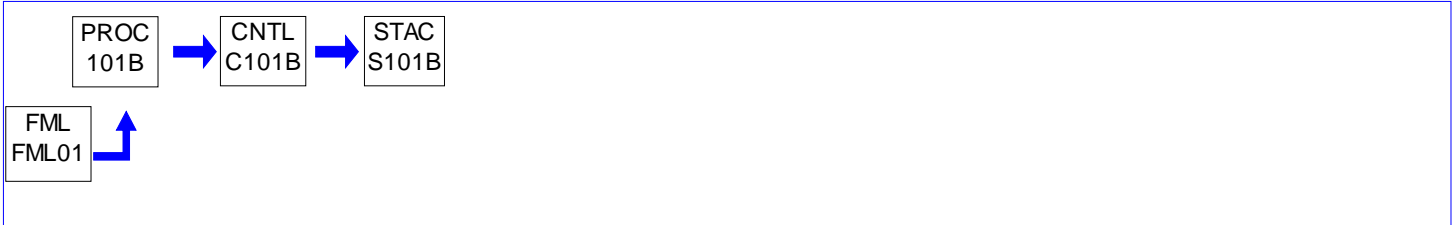
Source ID: 101B

Source Name: 2370 BHP CAT G3608TA COMP ENG CM290 SN BEN00894

Source Capacity/Throughput: 17.780 MMBTU/HR

17.780 MMBTU/HR Natural Gas

Conditions for this source occur in the following groups: COMPRESSOR ENGINES

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 101C

Source Name: 2370 BHP CAT G3608TA COMP ENG CM300 SN BEN00893

Source Capacity/Throughput: 17.780 MMBTU/HR

17.780 MMBTU/HR Natural Gas

Conditions for this source occur in the following groups: COMPRESSOR ENGINES

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 102

Source Name: 3550 BHP CAT G3612TA COMP ENG CM270 SN BKE00683

Source Capacity/Throughput: 26.640 MMBTU/HR

26.640 MMBTU/HR Natural Gas

Conditions for this source occur in the following groups: COMPRESSOR ENGINES

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

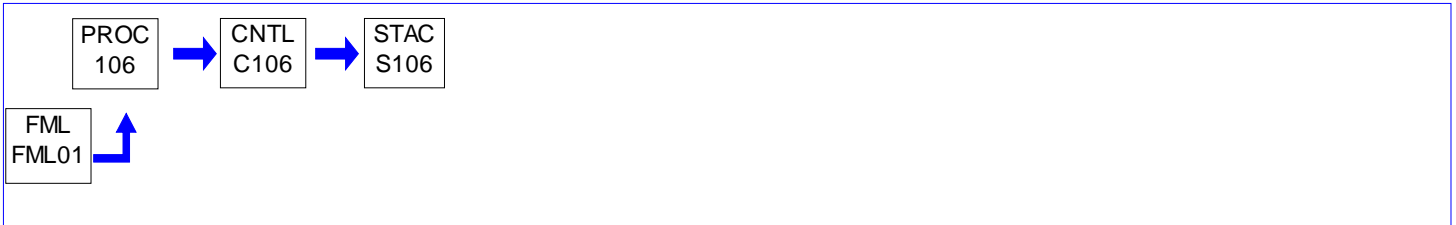
Source ID: 106

Source Name: 2500 BHP CAT G3608A4 COMP ENG CM260 SN XH701057

Source Capacity/Throughput: 20.070 MMBTU/HR

20.070 MMBTU/HR Natural Gas

Conditions for this source occur in the following groups: COMPRESSOR ENGINES

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 201

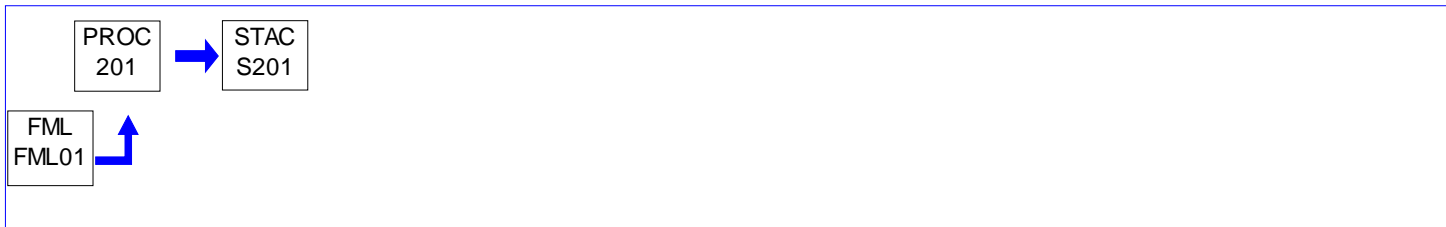
Source Name: HEATERS/REBOILERS

Source Capacity/Throughput:

2.000 MMBTU/HR

1.612 MCF/HR

NATURAL GAS

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.22]

Combustion units

A person may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over a 1-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

002 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

For each combustion unit, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008, above], including information on:

- (a) The location of the combustion unit;
- (b) The tune-up/inspection records, which shall at a minimum include:
 - (1) The date the tune-up/inspection was conducted;
 - (2) [Does not apply]
 - (3) A description of any corrective actions taken as part of the tune-up; and
- (c) The emissions calculations for the combustion unit in accordance with 25 Pa. Code § 135.5.

[GP5-10-00370F, Section L, Condition #2(a) & (c)-(d).]

V. REPORTING REQUIREMENTS.

003 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The emissions from each combustion unit operated during the reporting period must be included in the emissions

**SECTION D. Source Level Requirements**

inventory report of Section A Condition 13(d) [Section C, Condition #010(d), above].

[GP5-10-00370F, Section L, Condition #3.]

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

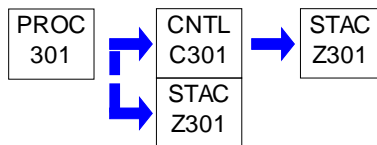
Source ID: 301

Source Name: TANKS/VESSELS

Source Capacity/Throughput:

58.206 Gal/HR

CONDENSATE/PROD WATER

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

Covers.

(a) The owner or operator shall conduct AVO inspections for defects that could result in air emissions in accordance with Section G Condition 1(b)(i) [Source 107, Condition #001(b)(1)]. Defects include, but are not limited to, visible cracks, holes, or gaps in the cover or between the cover and the separator wall; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.

(b) Any defect or leak detected shall be repaired in accordance with Section G Condition 1(b)(vi) and (vii) [Source 107, Condition #001(b)(6) & (7)].

[GP5-10-00370F, Section J, Condition #1(e).]

IV. RECORDKEEPING REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each storage vessel, the owner or operator shall maintain records in accordance with Section A Condition 12 [Section C, Condition #008, above] and 40 CFR § 60.5420(c)(5) or § 60.5420a(c)(5) as applicable.

In addition, the emissions calculation for each storage vessel, which may be calculated using Department-approved methods such as direct measurement; modeling programs such as the most recent version of EPA TANKS, ProMax, and API E&P Tanks; process simulation software such as HYSIM, HYSIS, WINSIM, and PROSIM; or calculation methodologies such as the Vazquez-Beggs equation, must be kept in accordance with 25 Pa. Code § 135.5.

[GP5-10-00370F, Section E, Condition #2.]

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

For each tanker truck load-out operation, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008, above], including information on:

(a) The identification, location, and date of construction of each vapor recovery load-out system;

**SECTION D. Source Level Requirements**

(b) Records of each tanker truck load-out operation including the date and time of the liquids load-out, the type and volume of liquids loaded, and the truck collection efficiency based on the annual leak test; and

(c) The emissions calculation for each tanker truck load-out operation in accordance with 25 Pa. Code § 135.5.

[GP5-10-00370F, Section F, Condition #2.]

004 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

Covers.

(a) The owner or operator must maintain records in accordance with Section G Condition 2(b) [Source 701, Condition #008(b)].

[GP5-10-00370F, Section J, Condition #2(b) & (e).]

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

The permittee must maintain records to ensure compliance with the 6 tpy potential to emit limit of 40 CFR §60.5365 for each vessel to maintain non-applicability to Subpart OOOO. These records shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.**# 006 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

In the required annual report of Section A Condition 13(c), the information about each storage vessel operated during the reporting period shall be submitted in accordance with 40 CFR § 60.5420(b)(6) or § 60.5420a(b)(6) as applicable. The emissions from each storage vessel operating during the reporting period must be included in the emissions inventory report of Section A Condition 13(d). [Section A, Condition #010, above]

[GP5-10-00370F, Section E, Condition #3.]

007 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

The emissions from tanker truck load-out operations during the reporting period must be included in the emissions inventory report of Section A Condition 13(d). [Section C, Condition #010(d), above]

[GP5-10-00370F, Section F, Condition #3.]

008 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

In the required annual report of Section A Condition 13(c) [Section C, Condition #010(c), above], the information about each control device in operation during the reporting period shall be done in accordance with 40 CFR § 60.5420(b) or § 60.5420a(b) as applicable.

[GP5-10-00370F, Section J, Condition #3.]

VI. WORK PRACTICE REQUIREMENTS.**# 009 [25 Pa. Code §129.57]****Storage tanks less than or equal to 40,000 gallons capacity containing VOCs**

The provisions of this section apply to above ground stationary storage tanks with a capacity equal to or greater than 2,000 gallons which contain volatile organic compounds with vapor pressure greater than 1.5 psia (10.5 kilopascals) under actual storage conditions. Storage tanks covered under this section shall have pressure relief valves which are maintained in good operating condition and which are set to release at no less than .7 psig (4.8 kilopascals) of pressure or .3 psig (2.1 kilopascals) of vacuum or the highest possible pressure and vacuum in accordance with state or local fire codes or the

**SECTION D. Source Level Requirements**

National Fire Prevention Association guidelines or other national consensus standards acceptable to the Department. Section 129.56(g) (relating to storage tanks greater than 40,000 gallons capacity containing VOCs) applies to this section. Petroleum liquid storage vessels which are used to store produced crude oil and condensate prior to lease custody transfer shall be exempt from the requirements of this section.

 [From 25 Pa. Code §129.56(g):]

For volatile organic compounds whose storage temperature is governed by ambient weather conditions, the vapor pressure under actual storage conditions shall be determined using a temperature which is representative of the average storage temperature for the hottest month of the year in which the storage takes place.

VII. ADDITIONAL REQUIREMENTS.

010 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

Any storage vessel with a capacity greater than or equal to 2,000 gallons and less than or equal to 40,000 gallons must meet the requirements of 25 Pa. Code § 129.57.

[GP5-10-00370F, Section E, Condition #1(d).]

**SECTION D. Source Level Requirements**

Source ID: 401

Source Name: GLYCOL DEHYDRATOR

Source Capacity/Throughput: 7.000 MMBTU/HR
 5.641 MCF/HR Natural Gas
 5.000 MMCF/HR NATURAL GAS

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from a process in a manner that the concentration of particulate matter in the effluent gas exceeds .04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

[Applies to the flare]

002 [25 Pa. Code §123.21]**General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

[Applies to the flare]

003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.764]**Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities General standards.**

(e) Exemptions. (1) The owner or operator of an area source is exempt from the requirements of paragraph (d) of this section if the criteria listed in paragraph (e)(1)(i) or (ii) of this section are met, except that the records of the determination of these criteria must be maintained as required in §63.774(d)(1).

(i) [Does not apply]

(ii) The actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere are less than 0.90 megagram per year, as determined by the procedures specified in §63.772(b)(2) of this subpart.

Control Device Efficiency Restriction(s).**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The facility shall replace existing dehydrator flares with enclosed air-assisted flares. The replacement enclosed air-assisted flare system shall include a 3 horsepower blower (with a variable frequency drive), a single point burner tip, a gas enrichment stream and shutdown/startup control logic panels, and shall raise regenerator off-gas Btu value to ensure a clean burn. These flares shall achieve a minimum 98% destruction and removal efficiency ("DRE").

II. TESTING REQUIREMENTS.**# 005 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

**SECTION D. Source Level Requirements**

Enclosed Flares and Other Enclosed Combustion Control Devices.

(a) The owner or operator must conduct a performance test in accordance with Condition 4 [Condition #006, below] within 180 days of initial startup of the affected facility unless:

(1) [Does not apply]

(2) A performance test conducted on a device of the same make and model in similar service at another facility within the Commonwealth approved by the Department may be used to satisfy this requirement.

(b) The owner or operator must conduct performance tests in accordance with Condition 4 within 180 days of each reauthorization unless:

(1) [Does not apply]

(2) A performance test conducted on a device of the same make and model in similar service at another facility within the Commonwealth approved by the Department may be used to satisfy this requirement;

(3) The Department uses EPA's National Stack Testing Guidance for stack test waivers. or

(4) The combustion control device established a correlation between the outlet TOC performance level and the firebox or combustion chamber temperature during the initial performance test.

[GP5-10-00370F, Section J, Condition #1(a).]

006 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

When conducting a performance test, the owner or operator must submit the test protocol described in Section A, Condition 14 (f) for review and approval. The owner or operator should conduct the following test procedures:

(a) Conduct three test runs of at least one-hour duration while operating the control device within 5% of the required operating temperature.

(b) Select the sampling port location and the number and location of traverse points at the exhaust using 40 CFR Part 60, Appendix A-1, Method 1 or 1A depending on stack diameter.

(1) If demonstrating compliance with a percent reduction requirement, sampling sites must be located at the inlet of the first control device and the outlet of the final control device; or

(2) If demonstrating compliance with an outlet concentration requirement, the sampling site must be located at the outlet of the control device.

(c) Determine the effluent characteristics including:

(1) The flow velocity, stack temperature, static pressure, and barometric pressure using 40 CFR Part 60, Appendix A-1, Method 2 or 2C depending on stack diameter;

(2) The gas density using 40 CFR Part 60, Appendix A-2, Method 3A; and

(3) The moisture content using 40 CFR Part 60, Appendix A-3, Method 4.

(d) To demonstrate compliance with (b)(i), use 40 CFR Part 60, Appendix A-7, Method 25A to determine the Total Organic Compounds (TOC) and then convert to dry basis using the moisture content from (c)(iii) above and calculate the inlet and outlet mass rates as propane and the percent reduction.

(e) To demonstrate compliance with (b)(ii), use 40 CFR Part 60, Appendix A-7, Method 25A to determine the TOC and 40

**SECTION D. Source Level Requirements**

CFR Part 60, Appendix A-6, Method 18 to determine the methane and ethane concentration, and then correct the TOC concentration, minus methane and ethane, for percent oxygen from (c)(ii) above.

[GP5-10-00370F, Section J, Condition #4.]

III. MONITORING REQUIREMENTS.**# 007 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.772]****Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities
Test methods, compliance procedures, and compliance demonstrations.**

(b) Determination of glycol dehydration unit flowrate, benzene emissions, or BTEX emissions. The procedures of this paragraph shall be used by an owner or operator to determine glycol dehydration unit natural gas flowrate, benzene emissions, or BTEX emissions.

(1) [Does not apply]

(2) The determination of actual average benzene or BTEX emissions from a glycol dehydration unit shall be made using the procedures of either paragraph (b)(2)(i) or (ii) of this section. Emissions shall be determined either uncontrolled, or with federally enforceable controls in place.

(i) The owner or operator shall determine actual average benzene or BTEX emissions using the model GRI-GLYCalc™, Version 3.0 or higher, and the procedures presented in the associated GRI-GLYCalc™ Technical Reference Manual. Inputs to the model shall be representative of actual operating conditions of the glycol dehydration unit and may be determined using the procedures documented in the Gas Research Institute (GRI) report entitled "Atmospheric Rich/Lean Method for Determining Glycol Dehydrator Emissions" (GRI-95/0368.1); or

(ii) The owner or operator shall determine an average mass rate of benzene or BTEX emissions in kilograms per hour through direct measurement using the methods in §63.772(a)(1)(i) or (ii), or an alternative method according to §63.7(f). Annual emissions in kilograms per year shall be determined by multiplying the mass rate by the number of hours the unit is operated per year. This result shall be converted to megagrams per year.

IV. RECORDKEEPING REQUIREMENTS.**# 008 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each glycol dehydration unit, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008], including information on:

(a) The location of the glycol dehydration unit;

(b) The calculation for the optimum glycol circulation rate or the alternative glycol circulation rate in accordance with 40 CFR § 63.775(c)(7), if applicable;

(c) The determination of the actual average benzene or BTEX emissions in accordance with 40 CFR § 63.774(d)(1), if applicable;

(d) The emissions calculations for each glycol dehydrator in accordance with 25 Pa. Code § 135.5; and

(e) Records of deviations and malfunctions in accordance with 40 CFR § 63.774(g), if applicable.

[GP5-10-00370F, Section B, Condition #2.]

009 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

For each control device, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008], including:

**SECTION D. Source Level Requirements**

Enclosed Flares and Other Enclosed Combustion Control Devices.

(a) The summary for each complete test report described in Section A Condition 14(i) conducted, if applicable.

[GP5-10-00370F, Section J, Condition #2(a)(iii).]

010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.774]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Recordkeeping requirements.

(a) The recordkeeping provisions of 40 CFR part 63, subpart A, that apply and those that do not apply to owners and operators of sources subject to this subpart are listed in Table 2 of this subpart.

(b) - (c) [Do not apply]

(d)(1) An owner or operator of a glycol dehydration unit that meets the exemption criteria in §63.764(e)(1)(i) or §63.764(e)(1)(ii) shall maintain the records specified in paragraph (d)(1)(i) or paragraph (d)(1)(ii) of this section, as appropriate, for that glycol dehydration unit.

(i) [Does not apply]

(ii) The actual average benzene emissions (in terms of benzene emissions per year) as determined in accordance with §63.772(b)(2).

(2) [Does not apply]

(e) - (f) [Do not apply]

(g) The owner or operator of an affected source subject to this subpart shall maintain records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control equipment and monitoring equipment. The owner or operator shall maintain records of actions taken during periods of malfunction to minimize emissions in accordance with §63.764(j), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

(h) - (i) [Do not apply]

[64 FR 32628, June 17, 1999, as amended at 66 FR 34554, June 29, 2001; 72 FR 39, Jan. 3, 2007; 77 FR 49579, Aug. 16, 2012]

V. REPORTING REQUIREMENTS.

011 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

In the required annual report of Section A Condition 13(c) [Section C, Condition #010(c)], the information about each glycol dehydration unit operated during the reporting period shall include:

(a) The records of the optimum or alternative glycol circulation rate in accordance with 40 CFR § 63.775(c)(7), if applicable; and

(b) The records of any deviations and malfunctions in accordance with 40 CFR § 63.775(c)(6), if applicable.

The emissions from each glycol dehydration unit operated during the reporting period must be included in the emissions inventory report of Section A Condition 13(d) [Section C, Condition #010(d)].

[GP5-10-00370F, Section B, Condition #3.]

**SECTION D. Source Level Requirements****# 012 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

In the required annual report of Section A Condition 13(c) [Section C, Condition #010(c)], the information about each control device in operation during the reporting period shall be done in accordance with 40 CFR § 60.5420(b) or § 60.5420a(b) as applicable.

[GP5-10-00370F, Section J, Condition #3.]

013 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.775]**Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Reporting requirements.**

(a) The reporting provisions of subpart A of this part, that apply and those that do not apply to owners and operators of sources subject to this subpart are listed in Table 2 of this subpart.

(b) [Does not apply]

(c) Except as provided in paragraph (c)(8), each owner or operator of an area source subject to this subpart shall submit the information listed in paragraph (c)(1) of this section. If the source is located within a UA plus offset and UC boundary, the owner or operator shall also submit the information listed in paragraphs (c)(2) through (6) of this section. If the source is not located within any UA plus offset and UC boundaries, the owner or operator shall also submit the information listed within paragraph (c)(7).

(1) - (7) [Do not apply]

(8) An owner or operator of a TEG dehydration unit located at an area source that meets the criteria in § 63.764(e)(1)(i) or § 63.764(e)(1)(ii) is exempt from the reporting requirements for area sources in paragraphs (c)(1) through (7) of this section, for that unit.

(d) - (g) [Do not apply]

[64 FR 32628, June 17, 1999, as amended at 66 FR 34554, June 29, 2001; 72 FR 39, Jan. 3, 2007; 77 FR 49580, Aug. 16, 2012; 85 FR 73894, Nov. 19, 2020]

VI. WORK PRACTICE REQUIREMENTS.**# 014 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.764]****Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities General standards.**

(i) In all cases where the provisions of this subpart require an owner or operator to repair leaks by a specified time after the leak is detected, it is a violation of this standard to fail to take action to repair the leak(s) within the specified time. If action is taken to repair the leak(s) within the specified time, failure of that action to successfully repair the leak(s) is not a violation of this standard. However, if the repairs are unsuccessful, and a leak is detected, the owner or operator shall take further action as required by the applicable provisions of this subpart.

(j) At all times the owner or operator must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

VII. ADDITIONAL REQUIREMENTS.**# 015 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.760]****Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Applicability and designation of affected source.**

(a) This subpart applies to the owners and operators of the emission points, specified in paragraph (b) of this section that

**SECTION D. Source Level Requirements**

are located at oil and natural gas production facilities that meet the specified criteria in paragraphs (a)(1) and either (a)(2) or (a)(3) of this section.

(1) [Does not apply]

(2) Facilities that process, upgrade, or store hydrocarbon liquids.

(3) Facilities that process, upgrade, or store natural gas prior to the point at which natural gas enters the natural gas transmission and storage source category or is delivered to a final end user. For the purposes of this subpart, natural gas enters the natural gas transmission and storage source category after the natural gas processing plant, when present. If no natural gas processing plant is present, natural gas enters the natural gas transmission and storage source category after the point of custody transfer.

(b) The affected sources for major sources are listed in paragraph (b)(1) of this section and for area sources in paragraph (b)(2) of this section.

(1) [Does not apply]

(2) For area sources, the affected source includes each triethylene glycol (TEG) dehydration unit located at a facility that meets the criteria specified in paragraph (a) of this section.

(c) Any source that determines it is not a major source but has actual emissions of 5 tons per year or more of a single HAP, or 12.5 tons per year or more of a combination of HAP (i.e., 50 percent of the major source thresholds), shall update its major source determination within 1 year of the prior determination or October 15, 2012, whichever is later, and each year thereafter, using gas composition data measured during the preceding 12 months.

(d) - (e) [Do not apply]

(f) The owner or operator of an affected major source shall achieve compliance with the provisions of this subpart by the dates specified in paragraphs (f)(1), (2), and (f)(7) through (9) of this section. The owner or operator of an affected area source shall achieve compliance with the provisions of this subpart by the dates specified in paragraphs (f)(3) through (6) of this section.

(1) - (5) [Do not apply]

(6) The owner or operator of an affected area source that is not located in an Urban-1 county, as defined in § 63.761, the construction or reconstruction of which commences on or after July 8, 2005, shall achieve compliance with the provisions of this subpart immediately upon initial startup or January 3, 2007, whichever date is later.

(7) - (9) [Do not apply]

(g) - (h) [Do not apply]

[64 FR 32628, June 17, 1999, as amended at 66 FR 34550, June 29, 2001; 72 FR 36, Jan. 3, 2007; 77 FR 49568, Aug. 16, 2012; 85 FR 73894, Nov. 19, 2020]

016 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.761]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Definitions.

[Refer to 40 CFR §63.761 for definitions applicable to Subpart HH.]

017 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.764]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities General standards.

(a) Table 2 of this subpart specifies the provisions of subpart A (General Provisions) of this part that apply and those that do not apply to owners and operators of affected sources subject to this subpart.

**SECTION D. Source Level Requirements**

(b) All reports required under this subpart shall be sent to the Administrator at the appropriate address listed in §63.13. Reports may be submitted on electronic media.

(c) - (d) [Do not apply]

(e) [Printed under Emission Restrictions in this section of permit.]

(f) [Does not apply]

(g) - (h) [Reserved]

(i) - (j) [Printed under Work Practice Requirements in this section of permit.]

[64 FR 32628, June 17, 1999, as amended at 66 FR 34551, June 29, 2001; 72 FR 38, Jan. 3, 2007; 77 FR 49570, Aug. 16, 2012]

018 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.776]

Subpart HH - National Emission Standards for Hazardous Air Pollutants From Oil and Natural Gas Production Facilities Implementation and enforcement.

(a) This subpart can be implemented and enforced by the U.S. EPA, or a delegated authority such as the applicable State, local, or Tribal agency. If the U.S. EPA Administrator has delegated authority to a State, local, or Tribal agency, then that agency, in addition to the U.S. EPA, has the authority to implement and enforce this subpart. Contact the applicable U.S. EPA Regional Office to find out if this subpart is delegated to a State, local, or Tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or Tribal agency under subpart E of this part, the authorities contained in paragraph (c) of this section are retained by the Administrator of U.S. EPA and cannot be transferred to the State, local, or Tribal agency.

(c) The authorities that cannot be delegated to State, local, or Tribal agencies are as specified in paragraphs (c)(1) through (4) of this section.

(1) Approval of alternatives to the requirements in §§63.760, 63.764 through 63.766, 63.769, 63.771, and 63.777.

(2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f), as defined in §63.90, and as required in this subpart.

(3) Approval of major alternatives to monitoring under §63.8(f), as defined in §63.90, and as required in this subpart.

(4) Approval of major alternatives to recordkeeping and reporting under §63.10(f), as defined in §63.90, and as required in this subpart.

**SECTION D. Source Level Requirements**

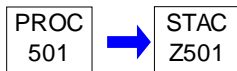
Source ID: 501

Source Name: PNEUMATIC DEVICES

Source Capacity/Throughput:

N/A

Natural Gas

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each controller, the owner or operator shall maintain records in accordance with Section A Condition 12 [Section C, Condition #008] and 40 CFR § 60.5420(c)(4) or § 60.5420a(c)(4) as applicable.

In addition, the emissions calculation for each pneumatic controller must be kept in accordance with 25 Pa. Code § 135.5.

[GP5-10-00370F, Section H, Condition #2.]

V. REPORTING REQUIREMENTS.**# 002 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The emissions from each pneumatic controller during the reporting period must be included in the emissions inventory report of Section A Condition 13(d) [Section C, Condition #010(d)].

[GP5-10-00370F, Section H, Condition #3.]

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

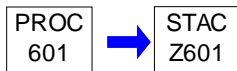
Source ID: 601

Source Name: VENTING/BLOWDOWNS

Source Capacity/Throughput:

N/A

Natural Gas

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

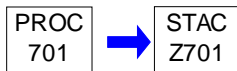
Source ID: 701

Source Name: FUGITIVES

Source Capacity/Throughput:

N/A

NATURAL GAS/LIGHT OIL/WATEF

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.**# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) For each fugitive emissions component constructed and authorized to operate under GP-5 approved by the Department on or after February 2, 2013, but prior to August 8, 2018, the following applies:

(1) The owner or operator of the natural gas compression and/or processing facility shall, at a minimum, on a monthly basis perform a leak detection and repair program that includes audible, visual, and olfactory (AVO) inspections.

(2) Within 180 days after the initial startup of a source, the owner or operator of the facility shall at a minimum, on a quarterly basis, use forward looking infrared (FLIR) cameras or other leak detection monitoring devices approved by the Department for the detection of fugitive leaks. The Department may grant an extension for use of FLIR camera upon receipt of a written request from the owner or operator of the facility documenting the justification for the requested extension.

(3) If any leak is detected, the owner or operator of the facility shall repair the leak as expeditiously as practicable, but no later than fifteen (15) calendar days after the leak is detected, except as provided in 40 CFR §§ 60.482-60.489. The owner or operator shall record each leak detected and the associated repair activity. The records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

(b) For each fugitive emissions component constructed and authorized to operate on or after August 8, 2018, the following applies:

(1) No later than 30 days after an emission source commences operation, and at least monthly thereafter, the owner or operator of a facility shall conduct an AVO inspection.

(2) No later than 60 days after initial startup, and quarterly thereafter, the owner or operator shall conduct an LDAR program using either an OGI camera, a gas leak detector that meets the requirements of 40 CFR Part 60, Appendix A-7, Method 21, or other leak detection methods approved by the Division of Source Testing and Monitoring.

(i) The owner or operator may request, in writing, an extension of the LDAR inspection interval from the Air Program Manager of the appropriate DEP Regional Office.

(ii) Any fugitive emissions components that are difficult-to-monitor or unsafe-to-monitor must be identified in the monitoring plan described in Condition 2(a) below.

(3) The detection devices must be operated and maintained in accordance with manufacturer-recommended procedures, as required by the test method, or a Department-approved method.

**SECTION D. Source Level Requirements**

(4) A leak is defined as:

- (i) Any positive indication, whether audible, visual, or odorous, determined during an AVO inspection;
- (ii) Any visible emissions detected by an OGI camera calibrated according to 40 CFR § 60.18 and a detection sensitivity level of 60 grams/hour; or
- (iii) A concentration of 500 ppm calibrated as methane or greater detected by an instrument reading.

(5) For quarterly inspections using a gas leak detector in accordance with 40 CFR Part 60, Appendix A-7, Method 21, the owner or operator may choose to adjust the detection instrument readings to account for the background organic concentration level as determined according to the procedures in Section 8.3.2.

(6) Any leak detected from a fugitive emission component shall be repaired by the owner or operator of the facility as expeditiously as practicable. A first attempt at repair must be attempted within 5 calendar days of detection, and repair must be completed no later than 15 calendar days after the leak is detected unless:

- (i) The owner or operator must purchase parts, in which case the repair must be completed no later than 10 calendar days after the receipt of the purchased parts; or
- (ii) The repair or replacement is technically infeasible, would require a vent blowdown, a compressor station, processing plant or transmission station shutdown, or would be unsafe to repair during operation of the unit, in which case the repair or replacement must be completed during the next scheduled compressor station, processing plant or transmission station shutdown, after a planned vent blowdown or within 2 years, whichever is earlier.

(7) Once a fugitive emission component has been repaired or replaced, the owner or operator must resurvey the component as soon as practicable, but no later than 30 calendar days after the leak is repaired.

(i) For repairs that cannot be made during the monitoring survey when the leak is initially found, either a digital photograph must be taken of the component or the component must be tagged for identification purposes.

(ii) A leak is considered repaired if:

- (A) There are no detectable emissions consistent with Section 8.3.2 of 40 CFR Part 60, Appendix A-7, Method 21;
- (B) A leak concentration of less than 500 ppm as methane is detected when the gas leak detector probe inlet is placed at the surface of the component;
- (C) There is no visible leak image when using an OGI camera calibrated at a detection sensitivity level of 60 grams/hour; or
- (D) There is no bubbling at the leak interface using a soap solution bubble test specified in Section 8.3.3 of 40 CFR Part 60, Appendix A-7, Method 21.

(c) The Department determined that the VOC and methane emissions remaining after the implementation of BAT requirements, including LDAR, are of minor significance with regard to causing air pollution, and will not, on their own, be preventing or interfering with the attainment or maintenance of an ambient air quality standard.

[GP5-10-00370F, Section G, Condition #1.]

002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5397a]
Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015
What fugitive emissions GHG and VOC standards apply to the affected facility which is the collection of fugitive emissions components at a well site...which is the collection of fugitive emissions components at a compressor station?

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(a) [Does not apply]

(b) You must develop an emissions monitoring plan that covers the collection of fugitive emissions components at well sites and compressor stations within each company-defined area in accordance with paragraphs (c) and (d) of this section.

(c) Fugitive emissions monitoring plans must include the elements specified in paragraphs (c)(1) through (8) of this section, at a minimum.

(1) Frequency for conducting surveys. Surveys must be conducted at least as frequently as required by paragraphs (f) and (g) of this section.

(2) Technique for determining fugitive emissions (i.e., Method 21 of appendix A-7 to this part or optical gas imaging meeting the requirements in paragraphs (c)(7)(i) through (vii) of this section).

(3) Manufacturer and model number of fugitive emissions detection equipment to be used.

(4) Procedures and timeframes for identifying and repairing fugitive emissions components from which fugitive emissions are detected, including timeframes for fugitive emission components that are unsafe to repair. Your repair schedule must meet the requirements of paragraph (h) of this section at a minimum.

(5) Procedures and timeframes for verifying fugitive emission component repairs.

(6) Records that will be kept and the length of time records will be kept.

(7) If you are using optical gas imaging, your plan must also include the elements specified in paragraphs (c)(7)(i) through (vii) of this section.

(i) Verification that your optical gas imaging equipment meets the specifications of paragraphs (c)(7)(i)(A) and (B) of this section. This verification is an initial verification, and may either be performed by the facility, by the manufacturer, or by a third party. For the purposes of complying with the fugitive emissions monitoring program with optical gas imaging, a fugitive emission is defined as any visible emissions observed using optical gas imaging.

(A) Your optical gas imaging equipment must be capable of imaging gases in the spectral range for the compound of highest concentration in the potential fugitive emissions.

(B) Your optical gas imaging equipment must be capable of imaging a gas that is half methane, half propane at a concentration of 10,000 ppm at a flow rate of =60g/hr from a quarter inch diameter orifice.

(ii) Procedure for a daily verification check.

(iii) Procedure for determining the operator's maximum viewing distance from the equipment and how the operator will ensure that this distance is maintained.

(iv) Procedure for determining maximum wind speed during which monitoring can be performed and how the operator will ensure monitoring occurs only at wind speeds below this threshold.

(v) Procedures for conducting surveys, including the items specified in paragraphs (c)(7)(v)(A) through (C) of this section.

(A) How the operator will ensure an adequate thermal background is present in order to view potential fugitive emissions.

(B) How the operator will deal with adverse monitoring conditions, such as wind.

(C) How the operator will deal with interferences (e.g., steam).

(vi) Training and experience needed prior to performing surveys.

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(vii) Procedures for calibration and maintenance. At a minimum, procedures must comply with those recommended by the manufacturer.

(8) If you are using Method 21 of appendix A-7 of this part, your plan must also include the elements specified in paragraphs (c)(8)(i) through (iii) of this section. For the purposes of complying with the fugitive emissions monitoring program using Method 21 of appendix A-7 of this part a fugitive emission is defined as an instrument reading of 500 ppm or greater.

(i) Verification that your monitoring equipment meets the requirements specified in Section 6.0 of Method 21 at 40 CFR part 60, appendix A-7. For purposes of instrument capability, the fugitive emissions definition shall be 500 ppm or greater methane using a FID-based instrument. If you wish to use an analyzer other than a FID-based instrument, you must develop a site-specific fugitive emission definition that would be equivalent to 500 ppm methane using a FID-based instrument (e.g., 10.6 eV PID with a specified isobutylene concentration as the fugitive emission definition would provide equivalent response to your compound of interest).

(ii) Procedures for conducting surveys. At a minimum, the procedures shall ensure that the surveys comply with the relevant sections of Method 21 at 40 CFR part 60, appendix A-7, including Section 8.3.1.

(iii) Procedures for calibration. The instrument must be calibrated before use each day of its use by the procedures specified in Method 21 of appendix A-7 of this part. At a minimum, you must also conduct precision tests at the interval specified in Method 21 of appendix A-7 of this part, Section 8.1.2, and a calibration drift assessment at the end of each monitoring day. The calibration drift assessment must be conducted as specified in paragraph (c)(8)(iii)(A) of this section. Corrective action for drift assessments is specified in paragraphs (c)(8)(iii)(B) and (C) of this section.

(A) Check the instrument using the same calibration gas that was used to calibrate the instrument before use. Follow the procedures specified in Method 21 of appendix A-7 of this part, Section 10.1, except do not adjust the meter readout to correspond to the calibration gas value. If multiple scales are used, record the instrument reading for each scale used. Divide the arithmetic difference of the initial and post-test calibration response by the corresponding calibration gas value for each scale and multiply by 100 to express the calibration drift as a percentage.

(B) If a calibration drift assessment shows a negative drift of more than 10 percent, then all equipment with instrument readings between the fugitive emission definition multiplied by (100 minus the percent of negative drift/divided by 100) and the fugitive emission definition that was monitored since the last calibration must be re-monitored.

(C) If any calibration drift assessment shows a positive drift of more than 10 percent from the initial calibration value, then, at the owner/operator's discretion, all equipment with instrument readings above the fugitive emission definition and below the fugitive emission definition multiplied by (100 plus the percent of positive drift/divided by 100) monitored since the last calibration may be re-monitored.

(d) Each fugitive emissions monitoring plan must include the elements specified in paragraphs (d)(1) through (3) of this section, at a minimum, as applicable.

(1) If you are using optical gas imaging, your plan must include procedures to ensure that all fugitive emissions components are monitored during each survey. Example procedures include, but are not limited to, a sitemap with an observation path, a written narrative of where the fugitive emissions components are located and how they will be monitored, or an inventory of fugitive emissions components.

(2) If you are using Method 21 of appendix A-7 of this part, your plan must include a list of fugitive emissions components to be monitored and method for determining the location of fugitive emissions components to be monitored in the field (e.g., tagging, identification on a process and instrumentation diagram, etc.).

(3) Your fugitive emissions monitoring plan must include the written plan developed for all of the fugitive emissions components designated as difficult-to-monitor in accordance with paragraph (g)(3) of this section, and the written plan for fugitive emissions components designated as unsafe-to-monitor in accordance with paragraph (g)(4) of this section.

(e) Each monitoring survey shall observe each fugitive emissions component, as defined in § 60.5430a, for fugitive

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emissions.

(f)(1) [Does not apply]

(2) You must conduct an initial monitoring survey within 90 days of the startup of a new compressor station for each collection of fugitive emissions components at the new compressor station or by June 3, 2017, whichever is later. For a modified collection of fugitive emissions components at a compressor station, the initial monitoring survey must be conducted within 90 days of the modification or by June 3, 2017, whichever is later. Notwithstanding the preceding deadlines, for each collection of fugitive emissions components at a new compressor station located on the Alaskan North Slope that starts up between September and March, you must conduct an initial monitoring survey within 6 months of the startup date for new compressor stations, within 6 months of the modification, or by the following June 30, whichever is latest.

(g) A monitoring survey of each collection of fugitive emissions components at a well site or at a compressor station must be performed at the frequencies specified in paragraphs (g)(1) and (2) of this section, with the exceptions noted in paragraphs (g)(3) through (5) of this section.

(1) [Does not apply]

(2) Except as provided in this paragraph (g)(2), a monitoring survey of the collection of fugitive emissions components at a compressor station must be conducted at least semiannually after the initial survey. Consecutive semiannual monitoring surveys must be conducted at least 4 months apart and no more than 7 months apart. A monitoring survey of the collection of fugitive emissions components at a compressor station located on the Alaskan North Slope must be conducted at least annually. Consecutive annual monitoring surveys must be conducted at least 9 months apart and no more than 13 months apart.

(3) Fugitive emissions components that cannot be monitored without elevating the monitoring personnel more than 2 meters above the surface may be designated as difficult-to-monitor. Fugitive emissions components that are designated difficult-to-monitor must meet the specifications of paragraphs (g)(3)(i) through (iv) of this section.

(i) A written plan must be developed for all of the fugitive emissions components designated difficult-to-monitor. This written plan must be incorporated into the fugitive emissions monitoring plan required by paragraphs (b), (c), and (d) of this section.

(ii) The plan must include the identification and location of each fugitive emissions component designated as difficult-to-monitor.

(iii) The plan must include an explanation of why each fugitive emissions component designated as difficult-to-monitor is difficult-to-monitor.

(iv) The plan must include a schedule for monitoring the difficult-to-monitor fugitive emissions components at least once per calendar year.

(4) Fugitive emissions components that cannot be monitored because monitoring personnel would be exposed to immediate danger while conducting a monitoring survey may be designated as unsafe-to-monitor. Fugitive emissions components that are designated unsafe-to-monitor must meet the specifications of paragraphs (g)(4)(i) through (iv) of this section.

(i) A written plan must be developed for all of the fugitive emissions components designated unsafe-to-monitor. This written plan must be incorporated into the fugitive emissions monitoring plan required by paragraphs (b), (c), and (d) of this section.

(ii) The plan must include the identification and location of each fugitive emissions component designated as unsafe-to-monitor.

(iii) The plan must include an explanation of why each fugitive emissions component designated as unsafe-to-monitor is

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unsafe-to-monitor.

(iv) The plan must include a schedule for monitoring the fugitive emissions components designated as unsafe-to-monitor.

(5) [Does not apply]

(h) Each identified source of fugitive emissions shall be repaired, as defined in § 60.5430a, in accordance with paragraphs (h)(1) and (2) of this section.

(1) A first attempt at repair shall be made no later than 30 calendar days after detection of the fugitive emissions.

(2) Repair shall be completed as soon as practicable, but no later than 30 calendar days after the first attempt at repair as required in paragraph (h)(1) of this section.

(3) If the repair is technically infeasible, would require a vent blowdown, a compressor station shutdown, a well shutdown or well shut-in, or would be unsafe to repair during operation of the unit, the repair must be completed during the next scheduled compressor station shutdown for maintenance, scheduled well shutdown, scheduled well shut-in, after a scheduled vent blowdown, or within 2 years, whichever is earliest. For purposes of this paragraph (h)(3), a vent blowdown is the opening of one or more blowdown valves to depressurize major production and processing equipment, other than a storage vessel.

(4) Each identified source of fugitive emissions must be resurveyed to complete repair according to the requirements in paragraphs (h)(4)(i) through (iv) of this section, to ensure that there are no fugitive emissions.

(i) The operator may resurvey the fugitive emissions components to verify repair using either Method 21 of appendix A-7 of this part or optical gas imaging.

(ii) For each repair that cannot be made during the monitoring survey when the fugitive emissions are initially found, a digital photograph must be taken of that component or the component must be tagged during the monitoring survey when the fugitives were initially found for identification purposes and subsequent repair. The digital photograph must include the date that the photograph was taken and must clearly identify the component by location within the site (e.g., the latitude and longitude of the component or by other descriptive landmarks visible in the picture).

(iii) Operators that use Method 21 of appendix A-7 of this part to resurvey the repaired fugitive emissions components are subject to the resurvey provisions specified in paragraphs (h)(4)(iii)(A) and (B) of this section.

(A) A fugitive emissions component is repaired when the Method 21 instrument indicates a concentration of less than 500 ppm above background or when no soap bubbles are observed when the alternative screening procedures specified in section 8.3.3 of Method 21 of appendix A-7 of this part are used.

(B) Operators must use the Method 21 monitoring requirements specified in paragraph (c)(8)(ii) of this section or the alternative screening procedures specified in section 8.3.3 of Method 21 of appendix A-7 of this part.

(iv) Operators that use optical gas imaging to resurvey the repaired fugitive emissions components, are subject to the resurvey provisions specified in paragraphs (h)(4)(iv)(A) and (B) of this section.

(A) A fugitive emissions component is repaired when the optical gas imaging instrument shows no indication of visible emissions.

(B) Operators must use the optical gas imaging monitoring requirements specified in paragraph (c)(7) of this section.

(i) Records for each monitoring survey shall be maintained as specified § 60.5420a(c)(15).

(j) Annual reports shall be submitted for each collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station that include the information specified in § 60.5420a(b)(7).

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Multiple collection of fugitive emissions components at a well site or at a compressor station may be included in a single annual report.

[81 FR 35898, June 3, 2016, as amended at 83 FR 10638 preview citation details, Mar. 12, 2018; 85 FR 57070, Sept. 14, 2020; 85 FR 57440, Sept. 15, 2020]

003 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5410]

Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
How do I demonstrate initial compliance with the standards for my gas well affected facility, centrifugal compressor, reciprocating compressor, pneumatic controller, storage vessel, equipment leaks, sweetening unit affected facilities, at onshore natural gas processing plants?

(a) - (b) [Do not apply]

(c) To achieve initial compliance with the standards for each reciprocating compressor affected facility you must comply with paragraphs (c)(1) through (4) of this section.

(1) If complying with §60.5385(a)(1) or (2), during the initial compliance period, you must continuously monitor the number of hours of operation or track the number of months since the last rod packing replacement.

(2) If complying with §60.5385(a)(3), you must operate the rod packing emissions collection system under negative pressure and route emissions to a process through a closed vent system that meets the requirements of §60.5411(a).

(3) You must submit the initial annual report for your reciprocating compressor as required in §60.5420(b).

(4) You must maintain the records as specified in §60.5420(c)(3) for each reciprocating compressor affected facility.

(d) - (i) [Do not apply]

[77 FR 49542, Aug. 16, 2012, as amended at 78 FR 58437, Sept. 23, 2013; 79 FR 79038, Dec. 31, 2014; 81 FR 35896, June 3, 2016]

004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5410a]

Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015

How do I demonstrate initial compliance with the standards for my well, centrifugal compressor, reciprocating compressor, pneumatic controller, pneumatic pump,...unit affected facilities at onshore natural gas processing plants?

You must determine initial compliance with the standards for each affected facility using the requirements in paragraphs (a) through (k) of this section. Except as otherwise provided in this section, the initial compliance period begins on August 2, 2016, or upon initial startup, whichever is later, and ends no later than 1 year after the initial startup date for your affected facility or no later than 1 year after August 2, 2016. The initial compliance period may be less than 1 full year.

(a) - (b) [Do not apply]

(c) To achieve initial compliance with the standards for each reciprocating compressor affected facility you must comply with paragraphs (c)(1) through (4) of this section.

(1) If complying with § 60.5385a(a)(1) or (2), during the initial compliance period, you must continuously monitor the number of hours of operation or track the number of months since initial startup, since August 2, 2016, or since the last rod packing replacement, whichever is latest.

(2) If complying with § 60.5385a(a)(3), you must operate the rod packing emissions collection system under negative pressure and route emissions to a process through a closed vent system that meets the requirements of § 60.5411a(a) and (d).

(3) You must submit the initial annual report for your reciprocating compressor as required in § 60.5420a(b)(1) and (4).

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(4) You must maintain the records as specified in § 60.5420a(c)(3) for each reciprocating compressor affected facility.

(d) - (i) [Do not apply]

(j) To achieve initial compliance with the fugitive emission standards for each collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station you must comply with paragraphs (j)(1) through (5) of this section.

(1) You must develop a fugitive emissions monitoring plan as required in § 60.5397a(b), (c), and (d).

(2) You must conduct an initial monitoring survey as required in § 60.5397a(f).

(3) You must maintain the records specified in § 60.5420a(c)(15).

(4) You must repair each identified source of fugitive emissions for each affected facility as required in § 60.5397a(h).

(5) You must submit the initial annual report for each collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station compressor station as required in § 60.5420a(b)(1) and (7).

(k) [Does not apply]

[81 FR 35898, June 3, 2016, as amended at 82 FR 25733, June 5, 2017; 85 FR 57071, Sept. 14, 2020; 85 FR 57445, Sept. 15, 2020]

005 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5415]

Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
How do I demonstrate continuous compliance with the standards for my gas well affected facility, my centrifugal compressor, stationary reciprocating compressor, pneumatic controller, storage vessel affected facilities, and my affected facilities at onshore natural gas processing plants?

(a) - (b) [Do not apply]

(c) For each reciprocating compressor affected facility complying with §60.5385(a)(1) or (2), you must demonstrate continuous compliance according to paragraphs (c)(1) through (3) of this section. For each reciprocating compressor affected facility complying with §60.5385(a)(3), you must demonstrate continuous compliance according to paragraph (c)(4) of this section.

(1) You must continuously monitor the number of hours of operation for each reciprocating compressor affected facility or track the number of months since initial startup, or October 15, 2012, or the date of the most recent reciprocating compressor rod packing replacement, whichever is later.

(2) You must submit the annual report as required in §60.5420(b) and maintain records as required in §60.5420(c)(3).

(3) You must replace the reciprocating compressor rod packing before the total number of hours of operation reaches 26,000 hours or the number of months since the most recent rod packing replacement reaches 36 months.

(4) You must operate the rod packing emissions collection system under negative pressure and continuously comply with the closed vent requirements in §60.5416(a) and (b).

(d) - (g) [Do not apply]

[77 FR 49542, Aug. 16, 2012, as amended at 78 FR 58442, Sept. 23, 2013; 79 FR 79039, Dec. 31, 2014; 81 FR 35897, June 3, 2016]

**SECTION D. Source Level Requirements****# 006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5415a]****Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015****How do I demonstrate continuous compliance with the standards for my well, centrifugal compressor, reciprocating compressor, pneumatic controller, pneumatic pump,...and affected facilities at onshore natural gas processing plants?**

(a) - (b) [Do not apply]

(c) For each reciprocating compressor affected facility complying with § 60.5385a(a)(1) or (2), you must demonstrate continuous compliance according to paragraphs (c)(1) through (3) of this section. For each reciprocating compressor affected facility complying with § 60.5385a(a)(3), you must demonstrate continuous compliance according to paragraph (c)(4) of this section.

(1) You must continuously monitor the number of hours of operation for each reciprocating compressor affected facility or track the number of months since initial startup, since August 2, 2016, or since the date of the most recent reciprocating compressor rod packing replacement, whichever is latest.

(2) You must submit the annual reports as required in § 60.5420a(b)(1) and (4) and maintain records as required in § 60.5420a(c)(3).

(3) You must replace the reciprocating compressor rod packing on or before the total number of hours of operation reaches 26,000 hours or the number of months since the most recent rod packing replacement reaches 36 months.

(4) You must operate the rod packing emissions collection system under negative pressure and continuously comply with the cover and closed vent requirements in § 60.5416a(a) and (b).

(d) - (g) [Do not apply]

(h) For each collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station, you must demonstrate continuous compliance with the fugitive emission standards specified in § 60.5397a(a)(1) according to paragraphs (h)(1) through (4) of this section.

(1) You must conduct periodic monitoring surveys as required in § 60.5397a(g).

(2) You must repair each identified source of fugitive emissions as required in § 60.5397a(h).

(3) You must maintain records as specified in § 60.5420a(c)(15).

(4) You must submit annual reports for collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station as required in § 60.5420a(b)(1) and (7).

(i) - (j) [Do not apply]

[81 FR 35898, June 3, 2016, as amended at 82 FR 25733, June 5, 2017; 85 FR 57071, Sept. 14, 2020; 85 FR 57447, Sept. 15, 2020]

IV. RECORDKEEPING REQUIREMENTS.**# 007 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each reciprocating compressor, the owner or operator shall maintain records in accordance with Section A Condition 12 [Section C, Condition #008] and 40 CFR § 60.5420(c)(3) or § 60.5420a(c)(3) as applicable.

In addition, the emissions calculation for each reciprocating compressor must be kept in accordance with 25 Pa. Code § 135.5.

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[GP5-10-00370F, Section D, Condition #2.]

008 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

For fugitive emissions components, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008], including information on:

- (a) The fugitive emissions monitoring plan in accordance with 40 CFR § 60.5397a(b) through (d).
- (b) Records of each monitoring survey which must include:
 - (1) The facility name and location;
 - (2) The GP-5 authorization number;
 - (3) The date, start time, and end time of the survey;
 - (4) The name of the operator(s) performing the survey;
 - (5) The monitoring instrument used;
 - (6) The ambient temperature, sky conditions, and maximum wind speed at the time of the survey;
 - (7) Any deviations from the monitoring plan or a statement that there were none; and
 - (8) Documentation of each fugitive emission including:
 - (i) The identification of each component from which fugitive emissions were detected;
 - (ii) The instrument reading of each fugitive emissions component that meets the leak definition in Condition 1(b)(iv)(C) of this section;
 - (iii) The status of repair of each component including:
 - (A) The repair methods applied in each attempt to repair the component;
 - (B) The tagging or digital photographing of each component not repaired during the monitoring survey in which the fugitive emissions were discovered;
 - (C) The reasons a component was placed on delay of repair;
 - (D) The date of successful repair of the component; and
 - (E) The information on the instrumentation or method used to resurvey the component after repair, if it was not completed during the monitoring survey in which the fugitive emissions were discovered.

[GP5-10-00370F, Section G, Condition #2.]

009 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5420]**Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution****What are my notification, reporting, and recordkeeping requirements?**

[40 CFR §60.5420(c):]

- (c) Recordkeeping requirements. You must maintain the records identified as specified in §60.7(f) and in paragraphs (c)(1)

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through (14) of this section. All records required by this subpart must be maintained either onsite or at the nearest local field office for at least 5 years.

(1) - (2) [Do not apply]

(3) For each reciprocating compressors affected facility, you must maintain the records in paragraphs (c)(3)(i) through (iii) of this section.

(i) Records of the cumulative number of hours of operation or number of months since initial startup or October 15, 2012, or the previous replacement of the reciprocating compressor rod packing, whichever is later.

(ii) Records of the date and time of each reciprocating compressor rod packing replacement, or date of installation of a rod packing emissions collection system and closed vent system as specified in §60.5385(a)(3).

(iii) Records of deviations in cases where the reciprocating compressor was not operated in compliance with the requirements specified in §60.5385.

(4) - (14) [Do not apply]

010 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5420a]**Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015****What are my notification, reporting, and recordkeeping requirements?**

[40 CFR § 60.5420a(c):]

(c) Recordkeeping requirements. You must maintain the records identified as specified in § 60.7(f) and in paragraphs (c)(1) through (18) of this section. All records required by this subpart must be maintained either onsite or at the nearest local field office for at least 5 years. Any records required to be maintained by this subpart that are submitted electronically via the EPA's CDX may be maintained in electronic format.

(1) - (2) [Do not apply]

(3) For each reciprocating compressor affected facility, you must maintain the records in paragraphs (c)(3)(i) through (iii) of this section.

(i) Records of the cumulative number of hours of operation or number of months since initial startup, since August 2, 2016, or since the previous replacement of the reciprocating compressor rod packing, whichever is latest. Alternatively, a statement that emissions from the rod packing are being routed to a process through a closed vent system under negative pressure.

(ii) Records of the date and time of each reciprocating compressor rod packing replacement, or date of installation of a rod packing emissions collection system and closed vent system as specified in § 60.5385a(a)(3).

(iii) Records of deviations in cases where the reciprocating compressor was not operated in compliance with the requirements specified in § 60.5385a, including the date and time the deviation began, duration of the deviation, and a description of the deviation.

(4) - (14) [Do not apply]

(15) For each collection of fugitive emissions components at a well site and each collection of fugitive emissions components at a compressor station, maintain the records identified in paragraphs (c)(15)(i) through (viii) of this section.

(i) The date of the startup of production or the date of the first day of production after modification for each collection of fugitive emissions components at a well site and the date of startup or the date of modification for each collection of fugitive emissions components at a compressor station.

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(ii) - (v) [Do not apply]

(vi) The fugitive emissions monitoring plan as required in § 60.5397a(b), (c), and (d).

(vii) The records of each monitoring survey as specified in paragraphs (c)(15)(vii)(A) through (I) of this section.

(A) Date of the survey.

(B) Beginning and end time of the survey.

(C) Name of operator(s), training, and experience of the operator(s) performing the survey.

(D) Monitoring instrument used.

(E) Fugitive emissions component identification when Method 21 of appendix A-7 of this part is used to perform the monitoring survey.

(F) Ambient temperature, sky conditions, and maximum wind speed at the time of the survey. For compressor stations, operating mode of each compressor (i.e., operating, standby pressurized, and not operating-depressurized modes) at the station at the time of the survey.

(G) Any deviations from the monitoring plan or a statement that there were no deviations from the monitoring plan.

(H) Records of calibrations for the instrument used during the monitoring survey.

(I) Documentation of each fugitive emission detected during the monitoring survey, including the information specified in paragraphs (c)(15)(vii)(I)(1) through (8) of this section.

(1) Location of each fugitive emission identified.

(2) Type of fugitive emissions component, including designation as difficult-to-monitor or unsafe-to-monitor, if applicable.

(3) If Method 21 of appendix A-7 of this part is used for detection, record the component ID and instrument reading.

(4) For each repair that cannot be made during the monitoring survey when the fugitive emissions are initially found, a digital photograph or video must be taken of that component or the component must be tagged for identification purposes. The digital photograph must include the date that the photograph was taken and must clearly identify the component by location within the site (e.g., the latitude and longitude of the component or by other descriptive landmarks visible in the picture). The digital photograph or identification (e.g., tag) may be removed after the repair is completed, including verification of repair with the resurvey.

(5) The date of first attempt at repair of the fugitive emissions component(s).

(6) The date of successful repair of the fugitive emissions component, including the resurvey to verify repair and instrument used for the resurvey.

(7) Identification of each fugitive emission component placed on delay of repair and explanation for each delay of repair

(8) Date of planned shutdowns that occur while there are any components that have been placed on delay of repair.

(viii) For each collection of fugitive emissions components at a well site or collection of fugitive emissions components at a compressor station complying with an alternative means of emissions limitation under § 60.5399a, you must maintain the records specified by the specific alternative fugitive emissions standard for a period of at least 5 years.

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(16) - (18) [Do not apply]

V. REPORTING REQUIREMENTS.**# 011 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

In the required annual report of Section A Condition 13(c) [Section C, Condition #010(c)], the information about each reciprocating compressor operated during the reporting period shall be submitted in accordance with 40 CFR § 60.5420(b)(4) or § 60.5420a(b)(4) as applicable.

The emissions from each reciprocating compressor operating during the reporting period must be included in the emissions inventory report of Section A Condition 13(d) [Section C, Condition #010(d)], including the emissions from scheduled and unscheduled blowdowns.

[GP5-10-00370F, Section D, Condition #3.]

012 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

In the required annual report of Section A Condition 13(c) [Section C, Condition #010(c)], the records of each monitoring survey conducted during the reporting period shall be included.

The emissions from fugitive emissions components during the reporting period must be included in the emissions inventory report of Section A Condition 13(d) [Section C, Condition #010(d)].

[GP5-10-00370F, Section G, Condition #3.]

013 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5420]**Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
What are my notification, reporting, and recordkeeping requirements?**

(a) You must submit the notifications according to paragraphs (a)(1) and (2) of this section if you own or operate one or more of the affected facilities specified in §60.5365 that was constructed, modified, or reconstructed during the reporting period.

(1) If you own or operate a gas well, pneumatic controller, centrifugal compressor, reciprocating compressor or storage vessel affected facility you are not required to submit the notifications required in §60.7(a)(1), (3), and (4).

(2) [Does not apply]

(b) Reporting requirements. You must submit annual reports containing the information specified in paragraphs (b)(1) through (6) of this section to the Administrator and performance test reports as specified in paragraph (b)(7) or (8) of this section. The initial annual report is due no later than 90 days after the end of the initial compliance period as determined according to §60.5410. Subsequent annual reports are due no later than same date each year as the initial annual report. If you own or operate more than one affected facility, you may submit one report for multiple affected facilities provided the report contains all of the information required as specified in paragraphs (b)(1) through (6) of this section. Annual reports may coincide with title V reports as long as all the required elements of the annual report are included. You may arrange with the Administrator a common schedule on which reports required by this part may be submitted as long as the schedule does not extend the reporting period.

(1) The general information specified in paragraphs (b)(1)(i) through (iv) of this section.

(i) The company name and address of the affected facility.

(ii) An identification of each affected facility being included in the annual report.

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(iii) Beginning and ending dates of the reporting period.

(iv) A certification by a certifying official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

(2) - (3) [Do not apply]

(4) For each reciprocating compressor affected facility, the information specified in paragraphs (b)(4)(i) through (ii) of this section.

(i) The cumulative number of hours of operation or the number of months since initial startup, since October 15, 2012, or since the previous reciprocating compressor rod packing replacement, whichever is later.

(ii) Records of deviations specified in paragraph (c)(3)(iii) of this section that occurred during the reporting period.

(5) - (6) [Do not apply]

(7)(i) [Does not apply]

(ii) All reports, except as specified in paragraph (b)(8) of this section, required by this subpart not subject to the requirements in paragraph (a)(2)(i) of this section must be sent to the Administrator at the appropriate address listed in §60.4 of this part. The Administrator or the delegated authority may request a report in any form suitable for the specific case (e.g., by commonly used electronic media such as Excel spreadsheet, on CD or hard copy).

(8) [Does not apply]

(c) [Printed under Recordkeeping Requirements in this section of permit.]

[77 FR 49542, Aug. 16, 2012, as amended at 78 FR 58445, Sept. 23, 2013; 79 FR 79039, Dec. 31, 2014; 81 FR 35897, June 3, 2016; 85 FR 57069, Sept. 14, 2020]

014 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5420a]

Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015

What are my notification, reporting, and recordkeeping requirements?

(a) Notifications. You must submit the notifications according to paragraphs (a)(1) and (2) of this section if you own or operate one or more of the affected facilities specified in § 60.5365a that was constructed, modified, or reconstructed during the reporting period.

(1) If you own or operate a reciprocating compressor or collection of fugitive emissions components at a compressor station, you are not required to submit the notifications required in §§ 60.7(a)(1), (3), and (4) and 60.15(d). [Non-applicable text omitted.]

(2) [Does not apply]

(3) An owner or operator electing to comply with the provisions of § 60.5399a shall notify the Administrator of the alternative fugitive emissions standard selected within the annual report, as specified in paragraph (b)(7) of this section.

(b) Reporting requirements. You must submit annual reports containing the information specified in paragraphs (b)(1) through (8) and (12) of this section and performance test reports as specified in paragraph (b)(9) or (10) of this section, if applicable. You must submit annual reports following the procedure specified in paragraph (b)(11) of this section. The initial annual report is due no later than 90 days after the end of the initial compliance period as determined according to § 60.5410a. Subsequent annual reports are due no later than same date each year as the initial annual report. If you own or operate more than one affected facility, you may submit one report for multiple affected facilities provided the report contains all of the information required as specified in paragraphs (b)(1) through (8) and (12) of this section. Annual reports may

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coincide with title V reports as long as all the required elements of the annual report are included. You may arrange with the Administrator a common schedule on which reports required by this part may be submitted as long as the schedule does not extend the reporting period.

(1) The general information specified in paragraphs (b)(1)(i) through (iv) of this section is required for all reports.

(i) The company name, facility site name associated with the affected facility, U.S. Well ID or U.S. Well ID associated with the affected facility, if applicable, and address of the affected facility. If an address is not available for the site, include a description of the site location and provide the latitude and longitude coordinates of the site in decimal degrees to an accuracy and precision of five (5) decimals of a degree using the North American Datum of 1983.

(ii) An identification of each affected facility being included in the annual report.

(iii) Beginning and ending dates of the reporting period.

(iv) A certification by a certifying official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

(2) - (3) [Do not apply]

(4) For each reciprocating compressor affected facility, the information specified in paragraphs (b)(4)(i) through (iii) of this section.

(i) The cumulative number of hours of operation or the number of months since initial startup, since August 2, 2016, or since the previous reciprocating compressor rod packing replacement, whichever is latest. Alternatively, a statement that emissions from the rod packing are being routed to a process through a closed vent system under negative pressure.

(ii) If applicable, for each deviation that occurred during the reporting period and recorded as specified in paragraph (c)(3)(iii) of this section, the date and time the deviation began, duration of the deviation and a description of the deviation.

(iii) If required to comply with § 60.5385a(a)(3), the information in paragraphs (b)(4)(iii)(A) through (C) of this section.

(A) Dates of each inspection required under § 60.5416a(a) and (b);

(B) Each defect or leak identified during each inspection, and date of repair or date of anticipated repair if repair is delayed; and

(C) Date and time of each bypass alarm or each instance the key is checked out if you are subject to the bypass requirements of § 60.5416a(a)(4).

(5) - (6) [Do not apply]

(7) For the collection of fugitive emissions components at each well site and the collection of fugitive emissions components at each compressor station, report the information specified in paragraphs (b)(7)(i) through (iii) of this section, as applicable.

(i)(A) Designation of the type of site (i.e., well site or compressor station) at which the collection of fugitive emissions components is located.

(B) For each collection of fugitive emissions components at a compressor station that became an affected facility during the reporting period, you must include the date of startup or the date of modification.

(C) - (E) [Do not apply]

(ii) For each fugitive emissions monitoring survey performed during the annual reporting period, the information specified

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in paragraphs (b)(7)(ii)(A) through (G) of this section.

(A) Date of the survey.

(B) Monitoring instrument used.

(C) Any deviations from the monitoring plan elements under § 60.5397a(c)(1), (2), and (7) and (c)(8)(i) or a statement that there were no deviations from these elements of the monitoring plan.

(D) Number and type of components for which fugitive emissions were detected.

(E) Number and type of fugitive emissions components that were not repaired as required in § 60.5397a(h).

(F) Number and type of fugitive emission components (including designation as difficult-to-monitor or unsafe-to-monitor, if applicable) on delay of repair and explanation for each delay of repair.

(G) Date of planned shutdown(s) that occurred during the reporting period if there are any components that have been placed on delay of repair.

(iii) For each collection of fugitive emissions components at a well site or collection of fugitive emissions components at a compressor station complying with an alternative fugitive emissions standard under § 60.5399a, in lieu of the information specified in paragraphs (b)(7)(i) and (ii) of this section, you must provide the information specified in paragraphs (b)(7)(iii)(A) through (C) of this section.

(A) The alternative standard with which you are complying.

(B) The site-specific reports specified by the specific alternative fugitive emissions standard, submitted in the format in which they were submitted to the state, local, or tribal authority. If the report is in hard copy, you must scan the document and submit it as an electronic attachment to the annual report required in paragraph (b) of this section.

(C) If the report specified by the specific alternative fugitive emissions standard is not site-specific, you must submit the information specified in paragraphs (b)(7)(i) and (ii) of this section for each individual site complying with the alternative standard.

(8) - (10) [Do not apply]

(11) You must submit reports to the EPA via CEDRI, except as outlined in this paragraph (b)(11). (CEDRI can be accessed through the EPA's CDX (<https://cdx.epa.gov/>)). The EPA will make all the information submitted through CEDRI available to the public without further notice to you. Do not use CEDRI to submit information you claim as CBI. Anything submitted using CEDRI cannot later be claimed CBI. You must use the appropriate electronic report in CEDRI for this subpart or an alternate electronic file format consistent with the extensible markup language (XML) schema listed on the CEDRI website (<https://www.epa.gov/electronic-reporting-air-emissions/cedri/>). If the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, you must submit the report to the Administrator at the appropriate address listed in § 60.4. Once the form has been available in CEDRI for at least 90 calendar days, you must begin submitting all subsequent reports via CEDRI. The reports must be submitted by the deadlines specified in this subpart, regardless of the method in which the reports are submitted. Although we do not expect persons to assert a claim of CBI, if you wish to assert a CBI claim, submit a complete report generated using the appropriate form in CEDRI or an alternate electronic file consistent with the XML schema listed on the EPA's CEDRI website, including information claimed to be CBI, on a compact disc, flash drive, or other commonly used electronic storage medium to the EPA. The electronic medium shall be clearly marked as CBI and mailed to U.S. EPA/OAQPS/CORE CBI Office, Attention: Group Leader, Fuels and Incineration Group, MD C404-02, 4930 Old Page Rd., Durham, NC 27703. The same file with the CBI omitted shall be submitted to the EPA via CEDRI. All CBI claims must be asserted at the time of submission. Furthermore, under CAA section 114(c), emissions data is not entitled to confidential treatment, and the EPA is required to make emissions data available to the public. Thus, emissions data will not be protected as CBI and will be made publicly available.

(12) [Does not apply]

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(13) If you are required to electronically submit a report through CEDRI in the EPA's CDX, you may assert a claim of EPA system outage for failure to timely comply with the reporting requirement. To assert a claim of EPA system outage, you must meet the requirements outlined in paragraphs (b)(13)(i) through (vii) of this section.

(i) You must have been or will be precluded from accessing CEDRI and submitting a required report within the time prescribed due to an outage of either the EPA's CEDRI or CDX systems.

(ii) The outage must have occurred within the period of time beginning 5 business days prior to the date that the submission is due.

(iii) The outage may be planned or unplanned.

(iv) You must submit notification to the Administrator in writing as soon as possible following the date you first knew, or through due diligence should have known, that the event may cause or caused a delay in reporting.

(v) You must provide to the Administrator a written description identifying:

(A) The date(s) and time(s) when CDX or CEDRI was accessed and the system was unavailable;

(B) A rationale for attributing the delay in reporting beyond the regulatory deadline to the EPA system outage;

(C) Measures taken or to be taken to minimize the delay in reporting; and

(D) The date by which you propose to report, or if you have already met the reporting requirement at the time of the notification, the date you reported.

(vi) The decision to accept the claim of EPA system outage and allow an extension to the reporting deadline is solely within the discretion of the Administrator.

(vii) In any circumstance, the report must be submitted electronically as soon as possible after the outage is resolved.

(14) If you are required to electronically submit a report through CEDRI in the EPA's CDX, the owner or operator may assert a claim of force majeure for failure to timely comply with the reporting requirement. To assert a claim of force majeure, you must meet the requirements outlined in paragraphs (b)(14)(i) through (v) of this section.

(i) You may submit a claim if a force majeure event is about to occur, occurs, or has occurred or there are lingering effects from such an event within the period of time beginning 5 business days prior to the date the submission is due. For the purposes of this section, a force majeure event is defined as an event that will be or has been caused by circumstances beyond the control of the affected facility, its contractors, or any entity controlled by the affected facility that prevents you from complying with the requirement to submit a report electronically within the time period prescribed. Examples of such events are acts of nature (e.g., hurricanes, earthquakes, or floods), acts of war or terrorism, or equipment failure or safety hazard beyond the control of the affected facility (e.g., large scale power outage).

(ii) You must submit notification to the Administrator in writing as soon as possible following the date you first knew, or through due diligence should have known, that the event may cause or caused a delay in reporting.

(iii) You must provide to the Administrator:

(A) A written description of the force majeure event;

(B) A rationale for attributing the delay in reporting beyond the regulatory deadline to the force majeure event;

(C) Measures taken or to be taken to minimize the delay in reporting; and

(D) The date by which you propose to report, or if you have already met the reporting requirement at the time of the notification, the date you reported.

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(iv) The decision to accept the claim of force majeure and allow an extension to the reporting deadline is solely within the discretion of the Administrator.

(v) In any circumstance, the reporting must occur as soon as possible after the force majeure event occurs.

(c) [Printed under Recordkeeping Requirements in this section of permit.]

[85 FR 57449, Sept. 15, 2020]

VI. WORK PRACTICE REQUIREMENTS.**# 015 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5385]****Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution****What standards apply to reciprocating compressor affected facilities?**

You must comply with the standards in paragraphs (a) through (d) of this section for each reciprocating compressor affected facility.

(a) You must replace the reciprocating compressor rod packing according to either paragraph (a)(1) or (2) of this section or you must comply with paragraph (a)(3) of this section.

(1) Before the compressor has operated for 26,000 hours. The number of hours of operation must be continuously monitored beginning upon initial startup of your reciprocating compressor affected facility, or October 15, 2012, or the date of the most recent reciprocating compressor rod packing replacement, whichever is later.

(2) Prior to 36 months from the date of the most recent rod packing replacement, or 36 months from the date of startup for a new reciprocating compressor for which the rod packing has not yet been replaced.

(3) Collect the emissions from the rod packing using a rod packing emissions collection system which operates under negative pressure and route the rod packing emissions to a process through a closed vent system that meets the requirements of §60.5411(a).

(b) You must demonstrate initial compliance with standards that apply to reciprocating compressor affected facilities as required by §60.5410.

(c) You must demonstrate continuous compliance with standards that apply to reciprocating compressor affected facilities as required by §60.5415.

(d) You must perform the required notification, recordkeeping, and reporting as required by §60.5420.

[77 FR 49542, Aug. 16, 2012, as amended at 79 FR 79037, Dec. 31, 2014]

016 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5385a]**Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015****What GHG and VOC standards apply to reciprocating compressor affected facilities?**

You must reduce VOC emissions by complying with the standards in paragraphs (a) through (d) of this section for each reciprocating compressor affected facility.

(a) You must replace the reciprocating compressor rod packing according to either paragraph (a)(1) or (2) of this section, or you must comply with paragraph (a)(3) of this section.

(1) On or before the compressor has operated for 26,000 hours. The number of hours of operation must be continuously monitored beginning upon initial startup of your reciprocating compressor affected facility, August 2, 2016, or the date of the most recent reciprocating compressor rod packing replacement, whichever is latest.

(2) Prior to 36 months from the date of the most recent rod packing replacement, or 36 months from the date of startup for

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a new reciprocating compressor for which the rod packing has not yet been replaced.

(3) Collect the VOC emissions from the rod packing using a rod packing emissions collection system that operates under negative pressure and route the rod packing emissions to a process through a closed vent system that meets the requirements of § 60.5411a(a) and (d).

(b) You must demonstrate initial compliance with standards that apply to reciprocating compressor affected facilities as required by § 60.5410a(c).

(c) You must demonstrate continuous compliance with standards that apply to reciprocating compressor affected facilities as required by § 60.5415a(c).

(d) You must perform the reporting as required by § 60.5420a(b)(1) and (4) and the recordkeeping as required by § 60.5420a(c)(3), (6) through (9), and (17), as applicable.

[81 FR 35898, June 3, 2016, as amended at 85 FR 57070, Sept. 14, 2020; 85 FR 57439, Sept. 15, 2020]

VII. ADDITIONAL REQUIREMENTS.**# 017 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The owner or operator of a reciprocating compressor must meet the applicable requirements of 40 CFR § 60.5385 or 40 CFR § 60.5385a.

[GP5-10-00370F, Section D, Condition #1.]

018 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

40 CFR § 60.5399a What alternative fugitive emissions standards apply to the affected facility which is the collection of fugitive emissions components at a well site and the affected facility which is the collection of fugitive emissions components at a compressor station: Equivalency with state, local, and tribal programs?

This section provides alternative fugitive emissions standards based on programs under state, local, or tribal authorities for the collection of fugitive emissions components, as defined in § 60.5430a, located at well sites and compressor stations. Paragraphs (a) through (e) of this section outline the procedure for submittal and approval of alternative fugitive emissions standards. Paragraphs (f) through (n) provide approved alternative fugitive emissions standards. The terms "fugitive emissions components" and "repaired" are defined in § 60.5430a and must be applied to the alternative fugitive emissions standards in this section. The requirements for a monitoring plan as specified in § 60.5397a(c) and (d) apply to the alternative fugitive emissions standards in this section.

(a) Alternative fugitive emissions standards. If, in the Administrator's judgment, an alternative fugitive emissions standard will achieve a reduction in VOC emissions at least equivalent to the reductions achieved under § 60.5397a, the Administrator will publish, in the Federal Register, a notice permitting use of the alternative fugitive emissions standard for the purpose of compliance with § 60.5397a. The authority to approve alternative fugitive emissions standards is retained by the Administrator and shall not be delegated to States under section 111(c) of the CAA.

(b) Notice. Any notice under paragraph (a) of this section will be published only after notice and an opportunity for public hearing.

(c) Evaluation guidelines. Determination of alternative fugitive emissions standards to the design, equipment, work practice, or operational requirements of § 60.5397a will be evaluated by the following guidelines:

(1) The monitoring instrument, including the monitoring procedure;

(2) The monitoring frequency;

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(3) The fugitive emissions definition;

(4) The repair requirements; and

(5) The recordkeeping and reporting requirements.

(d) Approval of alternative fugitive emissions standard. Any alternative fugitive emissions standard approved under this section shall:

(1) Constitute a required design, equipment, work practice, or operational standard within the meaning of section 111(h)(1) of the CAA; and

(2) Be made available for use by any owner or operator in meeting the relevant standards and requirements established for affected facilities under § 60.5397a.

(e) Notification.

(1) An owner or operator must notify the Administrator of adoption of the alternative fugitive emissions standards within the first annual report following implementation of the alternative fugitive emissions standard, as specified in § 60.5420a(a)(3).

(2) An owner or operator implementing one of the alternative fugitive emissions standards must submit the reports specified in § 60.5420a(b)(7)(iii). An owner or operator must also maintain the records specified by the specific alternative fugitive emissions standard for a period of at least 5 years.

(f) - (j) [Do not apply]

(k) Alternative fugitive emissions requirements for the collection of fugitive emissions components located at a compressor station in the State of Pennsylvania. An affected facility, which is the collection of fugitive emissions components, as defined in § 60.5430a, located at a compressor station in the State of Pennsylvania may elect to comply with the monitoring, repair, and recordkeeping requirements in Pennsylvania General Permit 5, section G, effective August 8, 2018, as an alternative to complying with the requirements in § 60.5397a(f)(2), (g)(2) through (4), (h), and (i), provided the monitoring instrument used is an optical gas imaging or a Method 21 instrument (see appendix A-7 of this part). The information specified in § 60.5420a(b)(7)(iii)(A) and the information specified in either § 60.5420a(b)(7)(iii)(B) or (C) may be provided as an alternative to the requirements in § 60.5397a(j).

(l) - (n) [Do not apply]

[85 FR 57443, Sept. 15, 2020]

019 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5360]

Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
What is the purpose of this subpart?

This subpart establishes emission standards and compliance schedules for the control of volatile organic compounds (VOC) and sulfur dioxide (SO₂) emissions from affected facilities in the crude oil and natural gas production source category that commence construction, modification, or reconstruction after August 23, 2011, and on or before September 18, 2015.

[85 FR 57069, Sept. 14, 2020]

020 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5360a]

Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015
What is the purpose of this subpart?

(a) This subpart establishes emission standards and compliance schedules for the control of volatile organic compounds (VOC) and sulfur dioxide (SO₂) emissions from affected facilities in the crude oil and natural gas production source category that commence construction, modification, or reconstruction after September 18, 2015.

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(b) [Reserved]

[85 FR 57070, Sept. 14, 2020, as amended at 85 FR 57438, Sept. 15, 2020]

021 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5365]

**Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
Am I subject to this subpart?**

(a) - (b) [Do not apply]

(c) Each reciprocating compressor affected facility, which is a single reciprocating compressor. A reciprocating compressor located at a well site, or an adjacent well site and servicing more than one well site, is not an affected facility under this subpart.

(d) - (e) [Do not apply]

(f) The group of all equipment, except compressors, within a process unit is an affected facility.

(1) Addition or replacement of equipment for the purpose of process improvement that is accomplished without a capital expenditure shall not by itself be considered a modification under this subpart.

(2) Equipment associated with a compressor station, dehydration unit, sweetening unit, underground storage vessel, field gas gathering system, or liquefied natural gas unit is covered by §§ 60.5400, 60.5401, 60.5402, 60.5421, and 60.5422 of this subpart if it is located at an onshore natural gas processing plant. Equipment not located at the onshore natural gas processing plant site is exempt from the provisions of §§ 60.5400, 60.5401, 60.5402, 60.5421, and 60.5422 of this subpart.

(3) [Does not apply]

(g) - (h) [Do not apply]

[77 FR 49542, Aug. 16, 2012, as amended at 78 FR 58435, Sept. 23, 2013; 79 FR 79036, Dec. 31, 2014; 80 FR 48268, Aug. 12, 2015; 81 FR 35896, June 3, 2016; 85 FR 57069, Sept. 14, 2020]

022 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5365a]

**Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015
Am I subject to this subpart?**

You are subject to the applicable provisions of this subpart if you are the owner or operator of one or more of the onshore affected facilities listed in paragraphs (a) through (j) of this section, that is located within the Crude Oil and Natural Gas Production source category, as defined in § 60.5430a, for which you commence construction, modification, or reconstruction after September 18, 2015.

(a) - (b) [Do not apply]

(c) Each reciprocating compressor affected facility, which is a single reciprocating compressor. A reciprocating compressor located at a well site, or an adjacent well site and servicing more than one well site, is not an affected facility under this subpart.

(d) - (i) [Do not apply]

(j) The collection of fugitive emissions components at a compressor station, as defined in § 60.5430a, is an affected facility. For purposes of § 60.5397a, a "modification" to a compressor station occurs when:

(1) An additional compressor is installed at a compressor station; or

(2) One or more compressors at a compressor station is replaced by one or more compressors of greater total horsepower than the compressor(s) being replaced. When one or more compressors is replaced by one or more

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compressors of an equal or smaller total horsepower than the compressor(s) being replaced, installation of the replacement compressor(s) does not trigger a modification of the compressor station for purposes of § 60.5397a.

[81 FR 35898, June 3, 2016, as amended at 85 FR 57070, Sept. 14, 2020; 85 FR 57438, Sept. 15, 2020]

023 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5370]**Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution****When must I comply with this subpart?**

(a) You must be in compliance with the standards of this subpart no later than October 15, 2012 or upon startup, whichever is later.

(b) At all times, including periods of startup, shutdown, and malfunction, owners and operators shall maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

(c) [Does not apply]

(d) You are deemed to be in compliance with this subpart if you are in compliance with all applicable provisions of subpart OOOOa of this part.

[77 FR 49542, Aug. 16, 2012, as amended at 81 FR 35896, June 3, 2016]

024 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5370a]**Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015****When must I comply with this subpart?**

(a) You must be in compliance with the standards of this subpart no later than August 2, 2016 or upon startup, whichever is later.

(b) At all times, including periods of startup, shutdown, and malfunction, owners and operators shall maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source. The provisions for exemption from compliance during periods of startup, shutdown and malfunctions provided for in 40 CFR 60.8(c) do not apply to this subpart.

(c) [Does not apply]

025 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5398a]**Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015****What are the alternative means of emission limitations for GHG and VOC from well completions, reciprocating compressors, the collection of fugitive emissions...the collection of fugitive emissions components at a compressor station?**

(a) If, in the Administrator's judgment, an alternative means of emission limitation will achieve a reduction in VOC emissions at least equivalent to the reduction in VOC emissions achieved under § 60.5375a, § 60.5385a, or § 60.5397a, the Administrator will publish, in the Federal Register, a notice permitting the use of that alternative means for the purpose of compliance with § 60.5375a, § 60.5385a, or § 60.5397a. The authority to approve an alternative means of emission limitation is retained by the Administrator and shall not be delegated to States under section 111(c) of the Clean Air Act (CAA).

(b) Any notice under paragraph (a) of this section must be published only after notice and an opportunity for a public hearing.

**SECTION D. Source Level Requirements**

(c) Determination of equivalence to the design, equipment, work practice, or operational requirements of this section will be evaluated by the following guidelines:

(1) The applicant must provide information that is sufficient for demonstrating the alternative means of emission limitation achieves emission reductions that are at least equivalent to the emission reductions that would be achieved by complying with the relevant standards. At a minimum, the application must include the following information:

(i) Details of the specific equipment or components that would be included in the alternative.

(ii) A description of the alternative work practice, including, as appropriate, the monitoring method, monitoring instrument or measurement technology, and the data quality indicators for precision and bias.

(iii) The method detection limit of the technology, technique, or process and a description of the procedures used to determine the method detection limit. At a minimum, the applicant must collect, verify, and submit field data encompassing seasonal variations to support the determination of the method detection limit. The field data may be supplemented with modeling analyses, controlled test site data, or other documentation.

(iv) Any initial and ongoing quality assurance/quality control measures necessary for maintaining the technology, technique, or process, and the timeframes for conducting such measures.

(v) Frequency of measurements. For continuous monitoring techniques, the minimum data availability.

(vi) Any restrictions for using the technology, technique, or process.

(vii) Initial and continuous compliance procedures, including recordkeeping and reporting, if the compliance procedures are different than those specified in this subpart.

(2) For each technology, technique, or process for which a determination of equivalency is requested, the application must provide a demonstration that the emission reduction achieved by the alternative means of emission limitation is at least equivalent to the emission reduction that would be achieved by complying with the relevant standards in this subpart.

(d) Any alternative means of emission limitations approved under this section shall constitute a required work practice, equipment, design, or operational standard within the meaning of section 111(h)(1) of the CAA.

[85 FR 57442, Sept. 15, 2020]

026 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5425]

Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
What part of the General Provisions apply to me?

Table 3 to this subpart shows which parts of the General Provisions in §§60.1 through 60.19 apply to you.

[Refer to Table 3 to Subpart OOOO of Part 60 for applicability of General Provisions.]

027 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5425a]

Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction, Modification or Reconstruction Commenced After September 18, 2015
What parts of the General Provisions apply to me?

Table 3 to this subpart shows which parts of the General Provisions in §§ 60.1 through 60.19 apply to you.

[Refer to Table 3 to Subpart OOOOa of Part 63]

028 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5430]

Subpart OOOO - Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution
What definitions apply to this subpart?

[Refer to 40 CFR §60.5430 for definitions applicable to Subpart OOOO.]

**SECTION D. Source Level Requirements**

**# 029 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.5430a]
Subpart OOOOa - Standards of Performance for Crude Oil and Natural Gas Facilities for which Construction,
Modification or Reconstruction Commenced After September 18, 2015**

What definitions apply to this subpart?

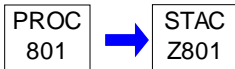
[Refer to 40 CFR §60.5430a for definitions applicable to Subpart OOOOa.]

**SECTION D. Source Level Requirements**

Source ID: 801

Source Name: PIGGING OPERATIONS

Source Capacity/Throughput: 149.337 CF/HR NATURAL GAS

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each pigging operation, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008], including information on:

- (a) The identification, location, and date of construction of each pig launcher or receiver;
- (b) Records of each pigging operation including the identification of the pig chamber used, the date and time of the pigging operation, and the type and volume of liquids cleared; and
- (c) The emissions calculation for each pig chamber, using the Department's spreadsheet found at <http://files.dep.state.pa.us/> or other equivalent method.

[GP5-10-00370F, Section K, Condition #2.]

V. REPORTING REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The emissions from each pigging operation conducted during the reporting period must be included in the emissions inventory report.

For purposes of compliance, the facility shall calculate the mass of VOC emissions from pigging operations using the Real Gas Law multiplied by a factor of 1.2.

[Streamlines GP5-10-00370F, Section K, Condition #3.]

VI. WORK PRACTICE REQUIREMENTS.**# 003 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

**SECTION D. Source Level Requirements**

(a) The owner or operator that conducts pigging operations shall employ best management practices to minimize the liquids present in the pig receiver chamber and to minimize emissions from the pig receiver chamber including, but not limited to, installing liquids ramps, installing liquids drain, routing high-pressure chambers to a low-pressure line or vessel, using ball valve type chambers, or using multiple pig chambers. The selection of the appropriate best management practices must be documented in the application.

(b) For pigging operations with a methane emission rate of 200 tpy or greater, or a VOC emission rate of 2.7 tpy or greater, or a single HAP emission rate of 0.5 tpy or greater, or a total HAP emission rate of 1.0 tpy or greater, after employing best management practices, the owner or operator shall control methane, VOC, and HAP emissions from all pigging operations by at least 95% with a condenser, flare, thermal oxidizer, vapor recovery unit, or other air cleaning device, or any alternative method approved by the Department that meets the applicable requirements in Section J.

[GP5-10-00370F, Section K, Condition #1.]

004 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

While conducting pigging operations, the facility shall:

- (a) Connect each high pressure pig launcher and receiver by Jumper Lines to a low pressure gathering line;
- (b) Operate Jumper Lines to depressurize such launchers and receivers prior to opening the launcher or receiver hatch; and
- (c) Install and use Pig Ramps in pig receivers.

005 [25 Pa. Code §127.441]**Operating permit terms and conditions.**

For each launcher or receiver located at this facility, the facility shall install and use liquid containers with grounded steel receptacles that are covered at all times when not in use.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION E. Source Group Restrictions.**

Group Name: COMPRESSOR ENGINES

Group Description: GP5 and NSPS requirements for the compressor engines.

Sources included in this group

ID	Name
101A	2370 BHP CAT G3608TA COMP ENG CM280 SN BEN00895
101B	2370 BHP CAT G3608TA COMP ENG CM290 SN BEN00894
101C	2370 BHP CAT G3608TA COMP ENG CM300 SN BEN00893
102	3550 BHP CAT G3612TA COMP ENG CM270 SN BKE00683
106	2500 BHP CAT G3608A4 COMP ENG CM260 SN XH701057

I. RESTRICTIONS.**Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter from this process in a manner that the concentration of particulate matter in the effluent gas exceeds .04 grain per dry standard cubic foot, when the effluent gas volume is less than 150,000 dry standard cubic feet per minute.

002 [25 Pa. Code §123.21]**General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides from a source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

003 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) For each natural gas-fired spark ignition internal combustion engine constructed and authorized to operate under GP-5 approved by the Department on or after February 2, 2013, but prior to August 8, 2018, the owner or operator shall:

(1) Ensure the engine does not exceed the emissions standards specified in the following table:

Engine Type	Rated bhp	NOx	CO	NMNEHC (as propane) excluding HCHO	HCHO
Lean-Burn	>500	0.50 g/bhp-h	47 ppmvd@ 15% O ₂ or 93% reduction	0.25 g/bhp-h	0.05 g/bhp-h

(2) Ensure the engine meets the applicable requirements of (c) below.

[applies to engines 101A, 101B, 101C, and 102]

(b) For each natural gas-fired spark ignition internal combustion engine constructed and authorized to operate on or after August 8, 2018, the owner or operator shall:

(1) Ensure the engine does not exceed the emissions standards specified in the following table:

Engine Type	Rated bhp	NOx	CO	NMNEHC (as propane) excluding HCHO	HCHO
Lean-Burn	>=2,370	0.30 g/bhp-h Uncontrolled	0.25 g/bhp-h	0.25 g/bhp-h	0.05 g/bhp-h

(2) Ensure that for engines that control NO_x emissions with a control technology that uses ammonia or urea as a reagent, the exhaust ammonia slip is limited to 10 ppmvd or less corrected to 15% O₂.

(3) Ensure the engine meets the applicable requirements of (c) below.

**SECTION E. Source Group Restrictions.**

[applies to engine 106]

(c) The owner or operator of the engine shall also ensure the engine meets the visible emissions standards, as determined by the methods described in 25 Pa. Code § 123.43, by not exceeding the following limitations:

- (1) Equal to or greater than 10% for a period or periods aggregating more than three minutes in any one hour; and
- (2) Equal to or greater than 30% at any time

[GP5-10-00370F, Section C, Condition #1(b), (c), & (d)(ii).]

004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4234]

Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines

How long must I meet the emission standards if I am an owner or operator of a stationary SI internal combustion engine?

Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in Condition #003, above, over the entire life of the engine.

II. TESTING REQUIREMENTS.

005 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

(a) In addition to the specific performance testing requirements included in this Operating Permit, the Department may require the owner or operator to conduct a source test if it is determined that the air contaminant emissions from a source operating under this Operating Permit are, or may be, in excess of an applicable air contaminant emission limitation.

(b) The Department may alter the frequency of performance test requirements for reauthorization based on available performance data from the source, unless required by federal regulation.

(c) All testing, with the exception of periodic monitoring, shall be performed in accordance with any applicable federal regulations, 25 Pa. Code, Chapter 139, and the current version of the Department's Source Testing Manual, or an alternative test method as approved by the Department.

(d) All submittals, with the exception of periodic monitoring data, shall meet the applicable requirements specified in the most current version of the Department's Source Testing Manual.

(e) All submittals, besides notifications, shall be accomplished through PSIMS*Online, available through <https://www.depgreenport.state.pa.us/ecommm/Login.jsp>, when it becomes available. If internet submittal cannot be accomplished, one electronic copy of all source test submissions (notifications, protocols, reports, supplemental information, etc.) shall be sent to both PSIMS Administration in Central Office and to Regional Office AQ Program Manager. Electronic copies shall be sent at the following e-mail addresses:

CENTRAL OFFICE:

RA-EPstacktesting@pa.gov

NORTHWEST REGIONAL OFFICE:

RA-EPNWstacktesting@pa.gov

Notifications and Supplemental Information shall be submitted to the following:

OnBase Submittal

<http://www.dep.pa.gov/DataandTools/Pages/Application-Form-Upload.aspx>

(f) At least 90 calendar days prior to commencing an emission testing program to demonstrate compliance required by this Operating Permit, a Test Protocol shall be submitted in accordance with (e) above for review and approval. An operator may request an approval from the Department for a test protocol that covers testing of all currently operated sources in service at that operator's various facilities. In such a request, the operator will submit the test protocol in accordance with (e) above for review and approval and include a list of currently permitted sources. If the owner or operator has a test protocol, previously approved by the Department, a new test protocol does not need to be submitted for review/approval, provided that there are

**SECTION E. Source Group Restrictions.**

no changes, including the testing contractor, and the owner/operator agrees to comply with all conditions of acceptance in the letter approving the protocol.

(g) At least 30 calendar days prior to commencing an emission testing program to demonstrate compliance required by this Operating Permit, written notification of the date and time of testing shall be provided to the Department's Division of Source Testing and Monitoring and the appropriate DEP Regional Office so that an observer may be present. The Department is under no obligation to accept the results of any testing performed without adequate advance written notice to the Department of such testing.

(h) Within 15 calendar days after completion of the on-site testing portion of an emission test program to demonstrate compliance required by this Operating Permit, if a complete test report has not yet been submitted, an electronic notification shall be submitted in accordance with (e) above indicating the completion date of the on-site testing.

(i) A complete test report shall be submitted in accordance with (e) above no later than 60 calendar days after completion of the on-site testing portion of an emission test program required by this Operating Permit. The complete test report shall include a summary at the beginning of the report which includes:

- (1) A statement that the owner or operator has reviewed the report from the emissions testing company and agrees with the findings;
- (2) Permit number(s) and conditions that are the basis for the evaluation;
- (3) A summary of results with respect to each applicable permit condition; and
- (4) A statement of compliance or non-compliance with each applicable permit condition.

(j) Actions Related to Noncompliance Demonstrated by a Stack Test:

(1) If the results of a stack test, performed as required by this permit, exceed the level specified in any condition of this permit, the Permittee shall take appropriate corrective actions. Within 30 days of the Permittee receiving the stack test results, a written description of the corrective actions shall be submitted to the Department. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. The Department shall notify the Permittee within 30 days, if the corrective actions taken are deficient. Within 30 days of receipt of the notice of deficiency, the Permittee shall submit a description of additional corrective actions to the Department. The Department reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(2) If the results of the required stack test exceed any limit defined in this permit, the test was not performed in accordance with the stack test protocol or the source and/or air cleaning device was not operated in accordance with the permit, then another stack test shall be performed to determine compliance. Within 120 days of the Permittee receiving the original stack test results, a retest shall be performed. The Department may extend the retesting deadline if the Permittee demonstrates, to the Department's satisfaction, that retesting within 120 days is not practicable. Failure of the second test to demonstrate compliance with the limits in the permit, not performing the test in accordance with the stack test protocol or not operating the source and/or air cleaning device in accordance with the permit may be grounds for immediate revocation of the permit to operate the affected source.

[GP5-10-00370F, Section A, Condition #14.]

006 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The owner or operator of the engine shall also conduct performance tests and periodic monitoring for the engine as detailed in Conditions 4 and 5 of this section [Conditions #007 & #009] on the following schedule:

Engine Size hp	Initial Compliance Performance Test	Continuous Compliance Performance Test	Periodic Monitoring
>500 and not subject to (d)(i)	Within 180 days of startup of the engine	Every 8,760 hours of operation or every three years and within 180 days of each reauthorization	Every 2,500 hours of operation

**SECTION E. Source Group Restrictions.**

(1) For an engine greater than 500 hp, if the engine is certified by the manufacturer in accordance with 40 CFR Part 60, Subpart JJJJ and the owner or operator operates and maintains the engine in accordance with the manufacturer's instructions, the continuous compliance performance testing requirements every 8,760 hours of operation or every three years are waived.

(2) The Department may alter the frequency of periodic monitoring based on the test results. The frequency of periodic monitoring may be altered upon request of the owner or operator with written Departmental approval.

[GP5-10-00370F, Section C, Condition #1(d)(v).]

007 [25 Pa. Code §127.12b]**Plan approval terms and conditions.**

(a) When conducting a performance test for an engine, the owner or operator must submit the test protocol described in Section A. Condition 14(f) [Condition #005(f), above] for review and approval.

(b) The owner or operator should conduct the following test procedures:

(1) Conduct three test runs of at least one hour duration within 10% of 100% peak (or the highest achievable) load.

(2) Select the sampling port location and the number and location of traverse points at the exhaust using 40 CFR Part 60, Appendix A-1, Method 1 or 1A depending on stack diameter, or the sampling points selected according to 40 CFR Part 60, Appendix A-4, Method 7E Section 8.1.2.

(3) Determine the effluent characteristics by either:

(i) Calculating the exhaust flow in accordance with 40 CFR Part 60, Appendix A-7, Method 19 and measuring the O₂ concentration using 40 CFR Part 60, Appendix A-2, Method 3A; or

(ii) By measuring:

(A) The flow velocity, stack temperature, static pressure, and barometric pressure using 40 CFR Part 60, Appendix A-1, Method 2 or 2C depending on stack diameter;

(B) The gas density using 40 CFR Part 60, Appendix A-2, Method 3A; and

(C) The moisture content using 40 CFR Part 60, Appendix A-3, Method 4.

(4) Simultaneous to the determination of the O₂ concentration in (iii)(A) or (B) above, determine:

(i) The NO_x concentration of the exhaust gas using 40 CFR Part 60, Appendix A-4, Method 7E;

(ii) The CO concentration of the exhaust gas using 40 CFR Part 60, Appendix A-4, Method 10;

(iii) The NMNEHC concentration, as propane, excluding formaldehyde of the exhaust gas using ALT-106; and

(iv) The formaldehyde concentration of the exhaust gas, if applicable, using 40 CFR Part 63, Appendix A, Method 320.

(c) If at any time the owner or operator operates the engine in excess of the highest achievable load plus 10%, the owner or operator must perform a stack test within 180 days from the anomalous operation.

[GP5-10-00370F, Section C, Condition #4.]

008 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4244]**Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines****What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?**

Owners and operators of stationary SI ICE who conduct performance tests must follow the procedures in paragraphs (a) through (f) of this section.

**SECTION E. Source Group Restrictions.**

(a) Each performance test must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and according to the requirements in §60.8 and under the specific conditions that are specified by Table 2 to this subpart.

 [From Table 2 to Subpart JJJJ of Part 60 - Requirements for Performance Tests]

1. For each stationary SI internal combustion engine demonstrating compliance according to §60.4244 complying with the requirement to:

a. limit the concentration of NOX in the stationary SI internal combustion engine exhaust, you must:

- i. Select the sampling port location and the number/location of traverse points at the exhaust of the stationary internal combustion engine;
- ii. Determine the O2 concentration of the stationary internal combustion engine exhaust at the sampling port location;
- iii. If necessary, determine the exhaust flowrate of the stationary internal combustion engine exhaust;
- iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and
- v. Measure NOX at the exhaust of the stationary internal combustion engine; if using a control device, the sampling site must be located at the outlet of the control device

Using:

- (1) Method 1 or 1A of 40 CFR part 60, appendix A-1, if measuring flow rate
- (2) Method 3, 3A, or 3B[b] of 40 CFR part 60, appendix A-2 or ASTM Method D6522-00 (Reapproved 2005)[a][d]
- (3) Method 2 or 2C of 40 CFR part 60, appendix A-1 or Method 19 of 40 CFR part 60, appendix A-7
- (4) Method 4 of 40 CFR part 60, appendix A-3, Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]
- (5) Method 7E of 40 CFR part 60, appendix A-4, ASTM Method D6522-00 (Reapproved 2005)[a][d], Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]

According to the following requirements:

(a) Alternatively, for NOX, O2, and moisture measurement, ducts =6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and =12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the duct is >12 inches in diameter and the sampling port location meets the two and half-diameter criterion of Section 11.1.1 of Method 1 of 40 CFR part 60, Appendix A, the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to Section 8.1.2 of Method 7E of 40 CFR part 60, Appendix A.

(b) Measurements to determine O2 concentration must be made at the same time as the measurements for NOX concentration.

(c) Measurements to determine the exhaust flowrate must be made (1) at the same time as the measurement for NOX concentration or, alternatively (2) according to the option in Section 11.1.2 of Method 1A of 40 CFR part 60, Appendix A-1, if applicable.

(d) Measurements to determine moisture must be made at the same time as the measurement for NOX concentration.

(e) Results of this test consist of the average of the three 1-hour or longer runs.

**SECTION E. Source Group Restrictions.**

b. limit the concentration of CO in the stationary SI internal combustion engine exhaust, you must:

- i. Select the sampling port location and the number/location of traverse points at the exhaust of the stationary internal combustion engine;
- ii. Determine the O₂ concentration of the stationary internal combustion engine exhaust at the sampling port location;
- iii. If necessary, determine the exhaust flowrate of the stationary internal combustion engine exhaust;
- iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and
- v. Measure CO at the exhaust of the stationary internal combustion engine; if using a control device, the sampling site must be located at the outlet of the control device

Using:

- (1) Method 1 or 1A of 40 CFR part 60, appendix A-1, if measuring flow rate
- (2) Method 3, 3A, or 3B[b] of 40 CFR part 60, appendix A-2 or ASTM Method D6522-00 (Reapproved 2005)[a][d]
- (3) Method 2 or 2C of 40 CFR 60, appendix A-1 or Method 19 of 40 CFR part 60, appendix A-7
- (4) Method 4 of 40 CFR part 60, appendix A-3, Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]
- (5) Method 10 of 40 CFR part 60, appendix A4, ASTM Method D6522-00 (Reapproved 2005)[a][d][e], Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]

According to the following requirements:

(a) Alternatively, for CO, O₂, and moisture measurement, ducts =6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and =12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the duct is >12 inches in diameter and the sampling port location meets the two and half-diameter criterion of Section 11.1.1 of Method 1 of 40 CFR part 60, Appendix A, the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to Section 8.1.2 of Method 7E of 40 CFR part 60, Appendix A.

(b) Measurements to determine O₂ concentration must be made at the same time as the measurements for CO concentration.

(c) Measurements to determine the exhaust flowrate must be made (1) at the same time as the measurement for CO concentration or, alternatively (2) according to the option in Section 11.1.2 of Method 1A of 40 CFR part 60, Appendix A-1, if applicable.

(d) Measurements to determine moisture must be made at the same time as the measurement for CO concentration.

(e) Results of this test consist of the average of the three 1-hour or longer runs.

c. limit the concentration of VOC in the stationary SI internal combustion engine exhaust, you must:

- i. Select the sampling port location and the number/location of traverse points at the exhaust of the stationary internal combustion engine;
- ii. Determine the O₂ concentration of the stationary internal combustion engine exhaust at the sampling port location;
- iii. If necessary, determine the exhaust flowrate of the stationary internal combustion engine exhaust;

**SECTION E. Source Group Restrictions.**

- iv. If necessary, measure moisture content of the stationary internal combustion engine exhaust at the sampling port location; and
- v. Measure VOC at the exhaust of the stationary internal combustion engine; if using a control device, the sampling site must be located at the outlet of the control device

Using:

- (1) Method 1 or 1A of 40 CFR part 60, appendix A-1, if measuring flow rate
- (2) Method 3, 3A, or 3B[b] of 40 CFR part 60, appendix A-2 or ASTM Method D6522-00 (Reapproved 2005)[a][d]
- (3) Method 2 or 2C of 40 CFR 60, appendix A-1 or Method 19 of 40 CFR part 60, appendix A-7
- (4) Method 4 of 40 CFR part 60, appendix A-3, Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]
- (5) Methods 25A and 18 of 40 CFR part 60, appendices A-6 and A-7, Method 25A with the use of a hydrocarbon cutter as described in 40 CFR 1065.265, Method 18 of 40 CFR part 60, appendix A-6[c][e], Method 320 of 40 CFR part 63, appendix A[e], or ASTM Method D6348-03[d][e]

According to the following requirements:

- (a) Alternatively, for VOC, O₂, and moisture measurement, ducts =6 inches in diameter may be sampled at a single point located at the duct centroid and ducts >6 and =12 inches in diameter may be sampled at 3 traverse points located at 16.7, 50.0, and 83.3% of the measurement line ('3-point long line'). If the duct is >12 inches in diameter and the sampling port location meets the two and half-diameter criterion of Section 11.1.1 of Method 1 of 40 CFR part 60, Appendix A, the duct may be sampled at '3-point long line'; otherwise, conduct the stratification testing and select sampling points according to Section 8.1.2 of Method 7E of 40 CFR part 60, Appendix A.
- (b) Measurements to determine O₂ concentration must be made at the same time as the measurements for VOC concentration.
- (c) Measurements to determine the exhaust flowrate must be made (1) at the same time as the measurement for VOC concentration or, alternatively (2) according to the option in Section 11.1.2 of Method 1A of 40 CFR part 60, Appendix A-1, if applicable.
- (d) Measurements to determine moisture must be made at the same time as the measurement for VOC concentration.
- (e) Results of this test consist of the average of the three 1-hour or longer runs.

Notes:

- [a] Also, you may petition the Administrator for approval to use alternative methods for portable analyzer.
- [b] You may use ASME PTC 19.10-1981, Flue and Exhaust Gas Analyses, for measuring the O₂ content of the exhaust gas as an alternative to EPA Method 3B. AMSE PTC 19.10-1981 incorporated by reference, see 40 CFR 60.17
- [c] You may use EPA Method 18 of 40 CFR part 60, appendix A-6, provided that you conduct an adequate pre-survey test prior to the emissions test, such as the one described in OTM 11 on EPA's Web site (<http://www.epa.gov/ttn/emc/prelim/otm11.pdf>).
- [d] Incorporated by reference; see 40 CFR 60.17.
- [e] You must meet the requirements in §60.4245(d).

[85 FR 63408, Oct. 7, 2020]

- (b) You may not conduct performance tests during periods of startup, shutdown, or malfunction, as specified in §60.8(c). If your stationary SI internal combustion engine is non-operational, you do not need to startup the engine solely to conduct a performance test; however, you must conduct the performance test immediately upon startup of the engine.

**SECTION E. Source Group Restrictions.**

(c) You must conduct three separate test runs for each performance test required in this section, as specified in §60.8(f). Each test run must be conducted within 10 percent of 100 percent peak (or the highest achievable) load and last at least 1 hour.

(d) To determine compliance with the NOX mass per unit output emission limitation, convert the concentration of NOX in the engine exhaust using Equation 1 of this section:

$$ER = (Cd * 1.912 * (10^{-3}) * Q * T) / \text{HP-hr} \quad (\text{Equation 1})$$

Where:

ER = Emission rate of NOX in g/HP-hr.

Cd = Measured NOX concentration in parts per million by volume (ppmv).

1.912×10^{-3} = Conversion constant for ppm NOX to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meter per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, horsepower-hour (HP-hr).

(e) To determine compliance with the CO mass per unit output emission limitation, convert the concentration of CO in the engine exhaust using Equation 2 of this section:

$$ER = (Cd * 1.164 * (10^{-3}) * Q * T) / \text{HP-hr} \quad (\text{Equation 2})$$

Where:

ER = Emission rate of CO in g/HP-hr.

Cd = Measured CO concentration in ppmv.

1.164×10^{-3} = Conversion constant for ppm CO to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, in HP-hr.

(f) For purposes of this subpart, when calculating emissions of VOC, emissions of formaldehyde should not be included. To determine compliance with the VOC mass per unit output emission limitation, convert the concentration of VOC in the engine exhaust using Equation 3 of this section:

$$ER = (Cd * 1.833 * (10^{-3}) * Q * T) / \text{HP-hr} \quad (\text{Equation 3})$$

Where:

ER = Emission rate of VOC in g/HP-hr.

Cd = VOC concentration measured as propane in ppmv.

1.833×10^{-3} = Conversion constant for ppm VOC measured as propane, to grams per standard cubic meter at 20 degrees Celsius.

Q = Stack gas volumetric flow rate, in standard cubic meters per hour, dry basis.

T = Time of test run, in hours.

HP-hr = Brake work of the engine, in HP-hr.

(g) If the owner/operator chooses to measure VOC emissions using either Method 18 of 40 CFR part 60, appendix A, or Method 320 of 40 CFR part 63, appendix A, then it has the option of correcting the measured VOC emissions to account for the potential differences in measured values between these methods and Method 25A. The results from Method 18 and Method 320 can be corrected for response factor differences using Equations 4 and 5 of this section. The corrected VOC concentration can then be placed on a propane basis using Equation 6 of this section.

$$RF_i = CM_i / CA_i \quad (\text{Equation 4})$$

Where:

RF_i = Response factor of compound i when measured with EPA Method 25A.

CM_i = Measured concentration of compound i in ppmv as carbon.

CA_i = True concentration of compound i in ppmv as carbon.

**SECTION E. Source Group Restrictions.**

$$C_{icorr} = R_{Fi} * C_{imeas} \quad (\text{Equation 5})$$

Where:

C_{icorr} = Concentration of compound i corrected to the value that would have been measured by EPA Method 25A, ppmv as carbon.

C_{imeas} = Concentration of compound i measured by EPA Method 320, ppmv as carbon.

$$C_{peq} = 0.6098 * C_{icorr} \quad (\text{Equation 6})$$

Where:

C_{peq} = Concentration of compound i in mg of propane equivalent per DSCM.

III. MONITORING REQUIREMENTS.**# 009 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

(a) When conducting periodic monitoring on an engine, the owner or operator may follow the procedures in (b) below. If the owner or operator decides to deviate from those procedures, they must submit a request to use an alternate procedure, in writing, at least 60 days prior to performing the periodic monitoring. In the alternate procedure request, the owner or operator must demonstrate the alternate procedure's equivalence to the standard procedure to the satisfaction of the Division of Source Testing and Monitoring.

(b) Standardized Periodic Monitoring Procedure.

(1) Conduct three test runs of at least 20 minutes duration within 10% of 100% peak (or the highest achievable) load.

(2) Determine NOX and CO emissions and O₂ concentrations in the exhaust with either an electro-chemical cell portable gas analyzer used and maintained in accordance with the manufacturer's specifications and following the procedures specified in the current version of ASTM D6522 or by following the procedures in 4(b) (ii) – (iv) (A) and (B) of this section.

(3) If the measured NOX or CO emissions concentrations are in exceedance of the emissions limit, the owner or operator must perform a stack test in accordance with the Performance Testing Requirements of Condition 4 [Condition #007, above] within 180 days of the periodic monitoring.

(c) The 2,500 hours of operation count resets after any performance test performed in accordance with Condition 4 above [Condition #007, above].

[GP5-10-00370F, Section C, Condition #5.]

IV. RECORDKEEPING REQUIREMENTS.**# 010 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

For each engine, the owner or operator shall maintain the following records in accordance with Section A Condition 12 [Section C, Condition #008], including information on:

(a) The GP-5 authorization number and the date each engine was authorized for use;

(b) The make, model, and serial number of each engine;

(c) Either a copy of the manufacturer's maintenance instructions or an alternative maintenance plan;

(d) Records of maintenance conducted on each engine and any installed air pollution control devices;

(e) A copy of the manufacturer's engine certification or vendor guarantees;

(f) The results of each periodic monitoring;

(g) The summary for each complete test report described in Section A Condition 14(i) [Condition #005(i), above]; and

**SECTION E. Source Group Restrictions.**

(h) The emissions calculations for each engine in accordance with 25 Pa. Code § 135.5.

[GP5-10-00370F, Section C, Condition #2.]

**# 011 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4243]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?**

(a) [Does not apply]

(1) If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance.

(2) If you do not operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, your engine will be considered a non-certified engine, and you must demonstrate compliance according to (a)(2)(i) through (iii) of this section, as appropriate.

(i) - (ii) [Do not apply]

(iii) If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

(b) If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in § 60.4233(d) or (e), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) and (2) of this section.

(1) Purchasing an engine certified according to procedures specified in this subpart, for the same model year and demonstrating compliance according to one of the methods specified in paragraph (a) of this section.

(2) Purchasing a non-certified engine and demonstrating compliance with the emission standards specified in § 60.4233(d) or (e) and according to the requirements specified in § 60.4244, as applicable, and according to paragraphs (b)(2)(i) and (ii) of this section.

(i) [Does not apply]

(ii) If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

(c) - (f) [Do not apply]

(g) [Printed under Work Practice Requirements in this section of permit.]

(h) - (i) [Do not apply]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37974, June 28, 2011; 78 FR 6697, Jan. 30, 2013; 86 FR 34362, June 29, 2021]

**SECTION E. Source Group Restrictions.**

**# 012 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4245]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?**

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

(a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.

(1) All notifications submitted to comply with this subpart and all documentation supporting any notification.

(2) Maintenance conducted on the engine.

(3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 1048, 1054, and 1060, as applicable.

(4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to § 60.4243(a)(2), documentation that the engine meets the emission standards.

(b) [Does not apply]

(c) - (e) [Printed under Reporting Requirements in this section of permit.]

[73 FR 3591, Jan. 18, 2008, as amended at 73 FR 59177, Oct. 8, 2008; 78 FR 6697, Jan. 30, 2013; 81 FR 59809, Aug. 30, 2016; 86 FR 34362 preview citation details, June 29, 2021]

V. REPORTING REQUIREMENTS.

013 [25 Pa. Code §127.12b]

Plan approval terms and conditions.

The emissions from each natural gas-fired spark ignition internal combustion engine operated during the reporting period must be included in the emissions inventory report of Section A Condition 13(d) [Section C, Condition #010(d)].

[GP5-10-00370F, Section C, Condition #3.]

**# 014 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4245]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?**

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

(a) - (b) [Printed under Recordkeeping Requirements in this section of permit.]

(c) Owners and operators of stationary SI ICE greater than or equal to 500 HP that have not been certified by an engine manufacturer to meet the emission standards in § 60.4231 must submit an initial notification as required in § 60.7(a)(1). The notification must include the information in paragraphs (c)(1) through (5) of this section.

(1) Name and address of the owner or operator;

(2) The address of the affected source;

(3) Engine information including make, model, engine family, serial number, model year, maximum engine power, and engine displacement;

(4) Emission control equipment; and

(5) Fuel used.

**SECTION E. Source Group Restrictions.**

(d) Owners and operators of stationary SI ICE that are subject to performance testing must submit a copy of each performance test as conducted in § 60.4244 within 60 days after the test has been completed. Performance test reports using EPA Method 18, EPA Method 320, or ASTM D6348-03 (incorporated by reference - see 40 CFR 60.17) to measure VOC require reporting of all QA/QC data. For Method 18, report results from sections 8.4 and 11.1.1.4; for Method 320, report results from sections 8.6.2, 9.0, and 13.0; and for ASTM D6348-03 report results of all QA/QC procedures in Annexes 1-7.

(e) [Does not apply]

[73 FR 3591, Jan. 18, 2008, as amended at 73 FR 59177, Oct. 8, 2008; 78 FR 6697, Jan. 30, 2013; 81 FR 59809, Aug. 30, 2016; 86 FR 34362 preview citation details, June 29, 2021]

VI. WORK PRACTICE REQUIREMENTS.**# 015 [25 Pa. Code §127.12b]****Plan approval terms and conditions.**

The owner or operator of the engine shall also:

(a) Install, operate, and maintain a non-resettable hour meter;

(b) Limit the engine's time spent at idle during startup or shutdown to a period appropriate for the operation of the engine and air pollution control equipment consistent with good air pollution control practices, not to exceed 30 minutes, during which time the emissions standards in (b) through (d) [Condition #003, above] do not apply.

[GP5-10-00370F, Section C, Condition #1(d)(iii)-(iv).]

016 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4243]**Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines****What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?**

(g) It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times.

VII. ADDITIONAL REQUIREMENTS.**# 017 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4230]****Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines****Am I subject to this subpart?**

(a) The provisions of this subpart are applicable to manufacturers, owners, and operators of stationary spark ignition (SI) internal combustion engines (ICE) as specified in paragraphs (a)(1) through (6) of this section. For the purposes of this subpart, the date that construction commences is the date the engine is ordered by the owner or operator.

(1) - (3) [Do not apply]

(4) Owners and operators of stationary SI ICE that commence construction after June 12, 2006, where the stationary SI ICE are manufactured:

(i) On or after July 1, 2007, for engines with a maximum engine power greater than or equal to 500 HP (except lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP);

(ii) - (iv) [Do not apply]

(5) - (6) [Do not apply]

(b) - (f) [Do not apply]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37972, June 28, 2011; 86 FR 34360, June 29, 2021]

018 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4246]**Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines****What parts of the General Provisions apply to me?**

**SECTION E. Source Group Restrictions.**

Table 3 to this subpart shows which parts of the General Provisions in §§60.1 through 60.19 apply to you.

[Refer to Table 3 of Subpart JJJJ for applicability of General Provisions.]

**# 019 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4248]
Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines
What definitions apply to this subpart?**

[Refer to 40 CFR §60.4248 for definitions applicable to Subpart JJJJ.]



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Descriptor		
101A	2370 BHP CAT G3608TA COMP ENG CM280 SN BEN00895		
Emission Limit		Pollutant	
47.000	PPMV	dry basis, 15% O2	CO
0.050	GRAMS/HP-Hr		Formaldehyde
0.250	GRAMS/HP-Hr	as propane, excluding HCHO	NMNEHC
0.500	GRAMS/HP-Hr		NOX
500.000	PPMV	dry basis.	SOX
0.040	gr/DRY FT3		TSP
101B	2370 BHP CAT G3608TA COMP ENG CM290 SN BEN00894		
Emission Limit		Pollutant	
47.000	PPMV	dry basis, 15% O2	CO
0.050	GRAMS/HP-Hr		Formaldehyde
0.250	GRAMS/HP-Hr	as propane, excluding HCHO	NMNEHC
0.500	GRAMS/HP-Hr		NOX
500.000	PPMV	dry basis.	SOX
0.040	gr/DRY FT3		TSP
101C	2370 BHP CAT G3608TA COMP ENG CM300 SN BEN00893		
Emission Limit		Pollutant	
47.000	PPMV	dry basis, 15% O2	CO
0.050	GRAMS/HP-Hr		Formaldehyde
0.250	GRAMS/HP-Hr	as propane, excluding HCHO	NMNEHC
0.500	GRAMS/HP-Hr		NOX
500.000	PPMV	dry basis.	SOX
0.040	gr/DRY FT3		TSP
102	3550 BHP CAT G3612TA COMP ENG CM270 SN BKE00683		
Emission Limit		Pollutant	
47.000	PPMV	dry basis, 15% O2	CO
0.050	GRAMS/HP-Hr		Formaldehyde
0.250	GRAMS/HP-Hr	as propane, excluding HCHO	NMNEHC
0.500	GRAMS/HP-Hr		NOX
500.000	PPMV	dry basis.	SOX
0.040	gr/DRY FT3		TSP
106	2500 BHP CAT G3608A4 COMP ENG CM260 SN XH701057		
Emission Limit		Pollutant	
0.250	GRAMS/HP-Hr		CO
0.050	GRAMS/HP-Hr		Formaldehyde
0.250	GRAMS/HP-Hr	as propane, excluding HCHO	NMNEHC
0.300	GRAMS/HP-Hr	Uncontrolled	NOX
500.000	PPMV	dry basis.	SOX
0.040	gr/DRY FT3		TSP

**SECTION G. Emission Restriction Summary.**

Source Id	Source Description		
201	HEATERS/REBOILERS		
Emission Limit		Pollutant	
4.000	Lbs/MMBTU	SOX	
401	GLYCOL DEHYDRATOR		
Emission Limit		Pollutant	
900.000	kg/Yr	Benzene	
500.000	PPMV	dry basis, applies to the flare	SOX
0.040	gr/DRY FT3	applies to the flare	TSP

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.**

(a) The Capacity/Hour numbers listed on Page 4 and provided in Section D of this permit for individual sources are for informational purposes only and are not to be considered enforceable limits. Enforceable emission limits are listed in the Restriction section for each source. They are also summarized for informational purposes only in Section G.

(b) The other activities for which there are no applicable emission limitations, testing, monitoring, recordkeeping, or reporting requirements are as follows:

- Various non-volatile and pressurized storage tanks located around the property

(c) Source 301, Tanks/Vessels, consists of the following individual sources controlled by two (2) vapor recovery units (C301):

- Two (2) 400-bbl produced water storage tanks
- Two (2) 400-bbl condensate storage tanks
- One (1) 500-bbl gunbarrel condensate and/or produced water storage tank

(d) Source 701, Fugitives, consists of the following devices:

Equipment type	Count	Stream Type (Gas/Liquid, etc.)
Connectors/Flanges	2052	Natural Gas
Connectors/Flanges	851	Light Oil
Connectors/Flanges	1096	Water/Light Oil
Compressors	5	Natural Gas
Open-Ended Lines	4	Natural Gas
Pump Seals	0	Natural Gas
Pump Seals	4	Light Oil
Pump Seals	8	Water/Light Oil
Valves	760	Natural Gas
Valves	449	Light Oil
Valves	492	Water/Light Oil

(e) The original state only operating permit was issued on July 21, 2022, with an effective date of July 21, 2022.

(f) This permit was administratively amended on March 15, 2023 to incorporate the change of responsible official to Richard P. Kline.

(g) This permit was administratively amended on July 22, 2024 to incorporate the change of responsible official to Robert W. Shough.



***** End of Report *****
